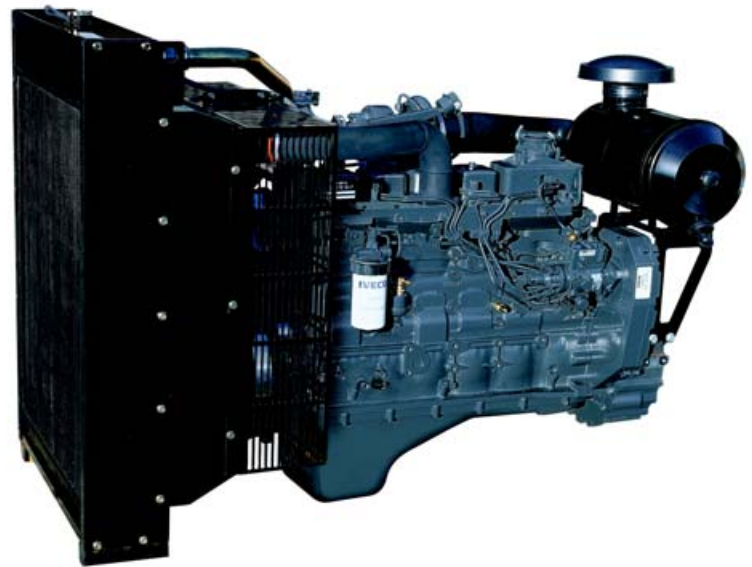


NEF

The 4 and 6 cylinder Diesel engines of the NEF family, are the most versatile and efficient offered by Iveco Motors in genset duty market engines.

Traditional injection systems and full electronic control system of the fuel feed, allow a wide power range. This engine targets markets in which emissions control legislation is not applied.



PERFORMANCES

RATINGS ¹⁾	1500 rpm		1800 rpm	
	PRIME	STAND-BY	PRIME	STAND-BY
Rated output ²⁾	110	121	126	138

1) Ratings in accordance with ISO 8528 - For duty at temperature over 40°C and/or altitude over 1000 meters must be considered a power derating factor. Contact the Iveco Motors sales organization.

2) Net power at flywheel available after 50 hours running with a $\pm 3\%$ tolerance.

PRIME POWER

The Prime Power is the maximum power available with varying loads for an unlimited number of hours. The average power output during a 24 h period of operation must not exceed 80% of the declared prime power between the prescribed maintenance intervals and at standard environmental conditions.

A 10% overload is permissible for 1 hour every 12 hours of operation.

STAND-BY POWER

This is the maximum power available for a period of 500 hours/year with a mean load factor of 90% of the declared stand-by power. No kind of overload is permissible for this use.

CONTINUOUS POWER

Contact the Iveco Motors sales organization.

TECHNICAL DATA

Engine model	NEF67 SM1		
Diesel 4 stroke - Injection	direct, mechanical		
Nb. of cylinders and arrangement	6, in line		
Speed governor	mechanical		
Total displacement	liters	6.7	
Bore x Stroke	mm	104 x 132	
Aspiration	turbocharged		
Cooling system	liquid (water + 50% Parafllu 11)		
Flywheel housing / Flywheel	SAE3 / 11" ½		
Flywheel rotation	CCW		
Lube oil specifications	ACEA E3 - E5		
Lube oil consumption	< 0,1% of fuel consumption		
Fuel specifications	EN 590		
Oil and filters interval for replacement	hours	600	

	RPM	1500	1800
Fuel consumption at :			
100% load l/h (g/kWh)	28.8 (212.5)	33.9 (216.3)	
80% load l/h (g/kWh)	23.2 (214.0)	27.5 (219.4)	
50% load l/h (g/kWh)	14.6 (216.3)	18.3 (233.2)	

Coolant capacity:		liters	
engine only		~ 10.5	
engine + radiator		~ 40.5	

ATB (without canopy)	°C	51
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No remote cooling radiator allowed.

Lube oil total system capacity including pipes, filters etc. :	liters	~ 17.2
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Electrical system	12 Vcc
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Starting batteries :		
recommended capacity	Ah	1 x 100
discharge current (EN 50342)	A	800

Cold starting :		
without air preheating	°C	-10
with air preheating	°C	-25

Engine dry weight	kg	610
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SCOPE OF SUPPLY

Iveco Motors engine NEF67 SM1 equipped with :

- Mounted radiator.
- Mounted belt driven pusher fan.
- Fan guard.
- Mounted air filter with replaceable cartridges.
- Fuel filter.
- Primary fuel filter/water separator.
- Replaceable oil filter.
- Front engine mounting brackets.
- Flywheel housing SAE 3 and flywheel 11" ½.
- Re-directable exhaust gas elbow.
- Recircled oil breather system.
- Oil dipstick.
- HWT and LOP sensors.
- 12 Vdc electrical system.
- User's handbook.

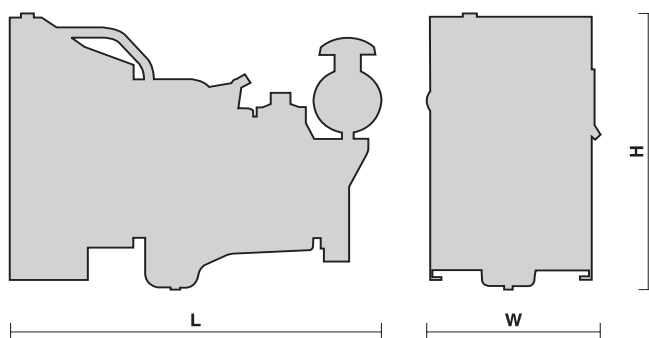
THE ENGINE IS SUPPLIED WITHOUT LIQUIDS.

OPTIONAL EQUIPMENT

On request the engine can be supplied with :

- Oil drain pump.
- Oil drain valve.
- 120/230 Volt water jacket heater.
- WT and OP sensors for gauges.
- Low water level sensor.
- Turbo and exhaust gas guards.
- Exhaust gas flexible joint.
- 24 Vdc electrical system.

OVERALL DIMENSIONS



L = 1697 mm
W = 789 mm
H = 1318 mm

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Local distributor

NEF67 SM1

121 kW (1500 rpm) - 138 kW (1800 rpm)

Engine NEF67 SM1

1/ GENERAL			1500 rpm	1800 rpm
Engine type			NEF67 SM1	
Basic engine type			F4GE0685B*B600 - 504112187 XY	
Number cylinders			6	
Firing order (N° 1 nearest to fan)			1-5-3-6-2-4	
Cylinder arrangement			in line	
Valves per cylinder			2	
Cycle			diesel 4 stroke	
Injection system			direct	
Induction System			Turbocharged	
Bore	mm		104	
Stroke	mm		132	
Total displacement	lit		6,7	
Mean piston speed	m/s		6,6	7,9
Compression ratio			17,5 : 1	
Flywheel rotation			anti clockwise viewed on flywheel	
Housing flywheel			SAE 3	
Flywheel			11"1/2	
Moment of inertia				
	without flywheel	Nm ²	3,04	
	flywheel only	Nm ²	6,96	
BMEP gross				
	Prime Power	bar/kPa	13,6 / 1356,9	13,1 / 1311,6
	Stand-by Power	bar/kPa	14,9 / 1492,5	14,4 / 1442,8
Dry weight (including cooling package)			kg ~ 610	
Energy to coolant			kcal/kWh 588,8	602,1
Energy to radiation			kcal/kWh 126,5	105,6
Dimensions L x W x H			mm 1697 x 789 x 1318	

2/ PERFORMANCES			1500 rpm	1800 rpm
Continuous Power	(gross)	kWm	92	107,3
Prime Power	(gross)	kWm	114	132,4
Stand-By Power	(gross)	kWm	125	145
Fan consumption		kWm	4	6,9
Continuous Power	(net)	kWm	88	100,4
Prime Power	(net)	kWm	110	125,5
Stand-By Power	(net)	kWm	121	138,1
Performance condition				
	temperature	°C	≤ 40	
	altitude a.s.l	m	≤ 1000	
Derating				
	temperature > T 40°C	%/5°C		
	altitude > 1000 m	%/500m		

NEF67 SM1

121 kW (1500 rpm) - 138 kW (1800 rpm)

Engine NEF67 SM1

3/ COOLING SYSTEM			1500 rpm	1800 rpm
Type			liquid	
Recommended coolant			water + 50 % paraflu 11	
Coolant capacity				
engine only	liter		10,5	
radiator and hoses	liter		30	
Coolant pump flow	l/min		141	169,2
Pressure cap setting	kPa (bar)		70 (0,7)	
Shutdown switch setting	°C		103	
Maximum additional restriction	Pa		196	
Air To Boil	Prime Power	°C	51	
Fan				
diameter	mm		685	
number of blades			12	
drive ratio			1,4 : 1	
speed	rpm		2115,0	2538,0
air flow	m ³ /s		6,1	7,3
power consumption	kWm		4,0	6,9

4/ LUBRICATION SYSTEM			1500 rpm	1800 rpm
Oil sump capacity				
max	liter		12	
min	liter		8	
Oil system capacity including filter	liter		17,2	
Oil pressure at rated speed	kPa		350-550	
Oil temperature				
normal	°C		---	
max	°C		120	
Engine angularity				
longitudinal	degrees		25°	
transverse	degrees		25°	
Servicing interval	hours		600	
Oil specification			ACEA E3/E5	
Oil consumption	%fuel		< 0,1	

5/ INTAKE SYSTEM			1500 rpm	1800 rpm
Air consumption at 100 % of load	m ³ /h (Kg/h)		475 (571,6)	602 (725,3)
Air intake restriction, clean filter	kPa (mbar)		---	
Air intake restriction, dirty filter	kPa (mbar)		5 (50)	
Air filter type			dry	

6/ EXHAUST SYSTEM			1500 rpm	1800 rpm
Gas flow at stand-by Power	kg/h		599	757
Max temperature at PRP (25°C)	°C		528	488
Max allowable back pressure	kPa (mbar)		5 (50)	
Exhaust gas temperature	kcal/kWh		641,1	643,4

NEF67 SM1

121 kW (1500 rpm) - 138 kW (1800 rpm)

Engine NEF67 SM1

7/ FUEL SYSTEM

			1500 rpm	1800 rpm
Fuel consumption at				
Stand-By	gr/kWh (l/h) [kg/h]		217,3 (32,3) [27,2]	216,8 (37,4) [31,4]
Full load	gr/kWh (l/h) [kg/h]		212,5 (28,8) [24,2]	216,3 (33,9) [28,5]
80%	gr/kWh (l/h) [kg/h]		214,0 (23,2) [19,5]	219,4 (27,5) [23,1]
50%	gr/kWh (l/h) [kg/h]		216,3 (14,6) [12,3]	233,2 (18,3) [15,4]
Fuel specifications			EN 590	
Feed pump max suction head		m	---	
Injection pump		type STANADYNE	DB4629-5944	

8/ ELECTRIC SYSTEM

			1500 rpm	1800 rpm
Voltage (negative to ground)		V	12	
Starter motor				
make			Bosch	
power		kW	3	
pull current		Amp	60	
hold current		Amp	12	
break away current ^{+20°C}		Amp	1580	
cranking current ^{+20°C}		Amp	---	
Number of teeth on starter motor			10	
Number of teeth on flywheel			125	
Starting batteries				
recommended capacity		Ah 1x	100	
discharge current		Amp	650	
(EN 50342)				
Stop solenoid energized to run		Amp	---	
Alternator				
voltage		V	14	
charge		Amp	90	

9/ COLD STARTABILITY

			1500 rpm	1800 rpm
Without air preheating		°C	-10	
With air preheating		°C	-25	

10/ EMISSION GASEOUS AND PARTICLES

			1500 rpm	1800 rpm
No _x	Oxides of nitrogen	gr/kWh	9,03	8,67
HC	Hydrocarbons	gr/kWh	0,41	0,44
No _x +HC		gr/kWh	9,44	9,11
CO	Carbon monoxide	gr/kWh	0,98	0,53
PT	Particles	gr/kWh	---	---
	Smoke	Bosch	1,50	1

Date of update: 06.30.2006
Specifications subject to change without notice
Illustrations may include optional equipment.

