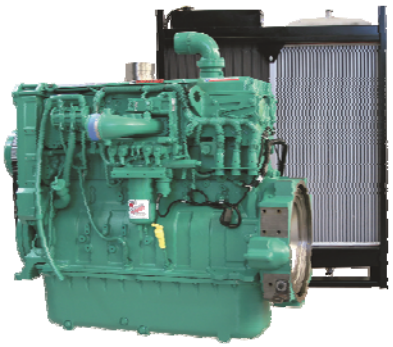
QSX15-G4



Emissions Compliance:

Non-Certified or "Flex" program for EU Mobile applications.
Formerly EU Stage2 @ 50Hz.

> Specification sheet

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Description

The QSX15-Series is the first heavy-duty diesel with 24-valve dual overhead camshaft technology. Yet it has an impressive 30% fewer parts than comparable diesels and a utilised design, which eliminates external lube, coolant and fuel lines leading to higher reliability for such a high power output.

The 15 litre, six-cylinder QSX15 engine is ideally suited to both open and containerised applications in static or portable genset equipment. It can be matched to meet specific duty cycle and operating conditions of any genset.

CE	This engine has been built to comply with CE certification.
ISO 9001	This engine has been designed in facilities certified to ISO9001 and manufactured in facilities certified to ISO9001 or ISO9002.

Features

Holset HX82 Turbocharging - Wastegated design optimizes operation across the torque curve with improved response.

Integrated Block Design - Integrated fluid circuits replace hoses and eliminate potential leaks.

High-Pressure Fuel Injection - Capable of over 1,900 bar (28,000 psi) for cleaner, more fuel-efficient combustion.

24-Valve Cylinder Head – Four valves per cylinder for increased power with faster response at every rpm.

Coolpac Integrated Design - Products are supplied complete with cooling package and air cleaner kit for a complete power package. Each component has been specifically developed and rigorously tested for G-Drive products, ensuring high performance, durability and reliability.

Service and Support - G-Drive products are backed by an uncompromising level of technical support and after sales service, delivered through a world class service network.

1500 rpm (50 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
407/545	366/490	257/345	385/516	348/466	239/320	360	450	327	409	224	280

1800 rpm (60 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
455/610	414/555	295/395	419/561	383/514	264/354	400	500	355	445	245	305

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General Engine Data

Type	4 Cycle, In-line, Turbo Charged, Air Cooled
Bore mm	137 mm (5.39 in.)
Stroke mm	169 mm (6.65 in.)
Displacement Litre	15 litre (912 in.^{3})
Cylinder Block	Cast iron, 6 cylinder
Battery Charging Alternator	35 amps
Starting Voltage	24 volt
Fuel System	Direct injection
Fuel Filter	Spin-on fuel filters with water separator
Lube Oil Filter Type(s)	Spin-on full flow filter
Lube Oil Capacity (l)	91.0
Flywheel Dimensions	SAE1

Coolpac Performance Data

Cooling System Design	Air-Air Charge Cooled
Coolant Ratio	50% ethylene glycol; 50% water
Coolant Capacity (l)	42.0
Limiting Ambient Temp.** (°C)	55
Fan Power (kWm)	16
Cooling System Air Flow (m^3/s)**	11.8
Air Cleaner Type	Light duty dry replaceable element with restriction indicator

**** @ 13 mm H^20 duct Restriction**

Ratings Definitions

Emergency Standby Power (ESP):
Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

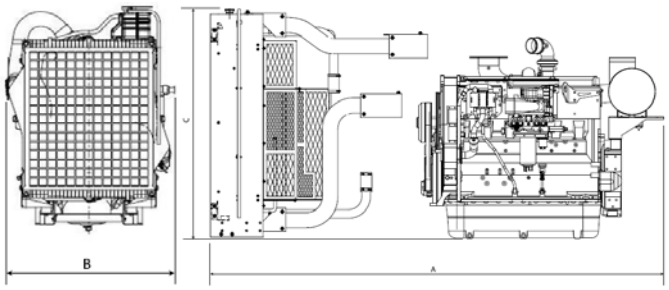
Limited-Time Running Power (LTP):
Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.

Prime Power (PRP):
Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Base Load (Continuous) Power (COP):
Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN6271 and BS 5514.

Weight & Dimensions

Length	Width	Height	Weight (dry)
mm	mm	mm	kg
2269	1332	1669	1658



Fuel Consumption 1500 (50 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	407	545	94.1	24.9
Prime Power				
100	366	490	85.7	22.6
75	275	368	67	17.7
50	183	245	45.7	12.1
25	92	123	26.6	7
Continuous Power				
100	257	345	63.6	16.8

Fuel Consumption 1800 (60 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	455	610	107.3	28.4
Prime Power				
100	414	555	97.6	25.8
75	311	416	75.2	19.9
50	207	278	53.4	14.1
25	104	139	31.8	8.4
Continuous Power				
100	295	395	72.2	19.1

Cummins G-Drive Engines

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Fax 65 6417 2399

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Manston Ramsgate
Kent CT12 5BF. UK
Phone 44 1843 255000
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Guarulhos, SP 07180-900
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Mexico
Cummins S. de R.L. de C.V.
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USA Toll-free 1 877 769 7669
Fax 1 763 574 5298

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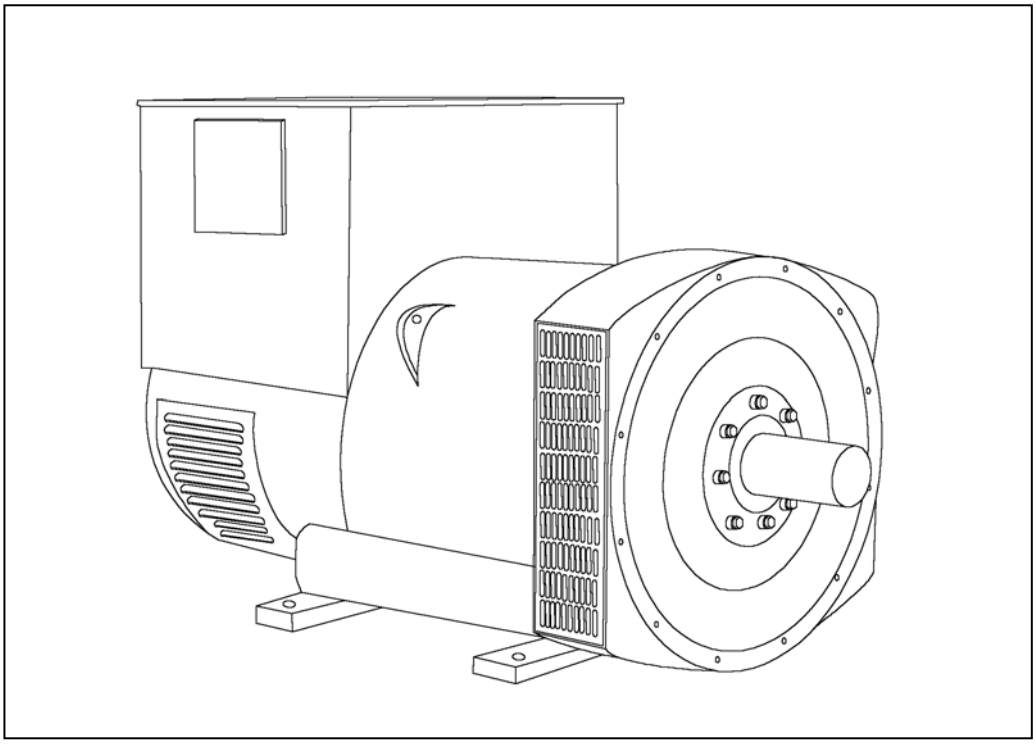
HCI 434F/444F - Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

AS440 AVR - STANDARD

With this self-excited system the main stator provides power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

WINDING 311

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.							
A.V.R.	MX321	MX341						
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
CONTROL SYSTEM	SELF EXCITED							
A.V.R.	AS440							
VOLTAGE REGULATION	± 1.0 %	With 4% ENGINE GOVERNING						
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT							
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.0073 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.37 Ohms at 22°C							
EXCITER STATOR RESISTANCE	18 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6317 (ISO)							
BEARING NON-DRIVE END	BALL. 6314 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	1160 kg				1160 kg			
WEIGHT WOUND STATOR	535 kg				535 kg			
WEIGHT WOUND ROTOR	463 kg				440 kg			
WR² INERTIA	5.4292 kgm^2				5.2304 kgm^2			
SHIPPING WEIGHTS in a crate	1230 kg				1230 kg			
PACKING CRATE SIZE	155 x 87 x 107(cm)				155 x 87 x 107(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.8 m³/sec 1700 cfm				0.99 m³/sec 2100 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
kVA BASE RATING FOR REACTANCE VALUES	400	400	400	400	455	480	500	500
Xd DIR. AXIS SYNCHRONOUS	2.72	2.45	2.28	2.03	3.28	3.09	2.95	2.71
X'd DIR. AXIS TRANSIENT	0.18	0.16	0.15	0.13	0.18	0.17	0.16	0.15
X"d DIR. AXIS SUBTRANSIENT	0.13	0.12	0.11	0.10	0.13	0.12	0.12	0.11
Xq QUAD. AXIS REACTANCE	2.35	2.12	1.97	1.75	2.90	2.73	2.61	2.39
X"q QUAD. AXIS SUBTRANSIENT	0.31	0.28	0.26	0.23	0.43	0.41	0.39	0.35
X_L LEAKAGE REACTANCE	0.06	0.05	0.05	0.04	0.07	0.07	0.06	0.06
X_2 NEGATIVE SEQUENCE	0.23	0.20	0.19	0.17	0.29	0.27	0.26	0.24
X_0 ZERO SEQUENCE	0.08	0.08	0.07	0.06	0.10	0.09	0.09	0.08
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.	0.08s							
T"d SUB-TRANSTIME CONST.	0.019s							
T'do O.C. FIELD TIME CONST.	1.7s							
Ta ARMATURE TIME CONST.	0.018s							
SHORT CIRCUIT RATIO	1/Xd							

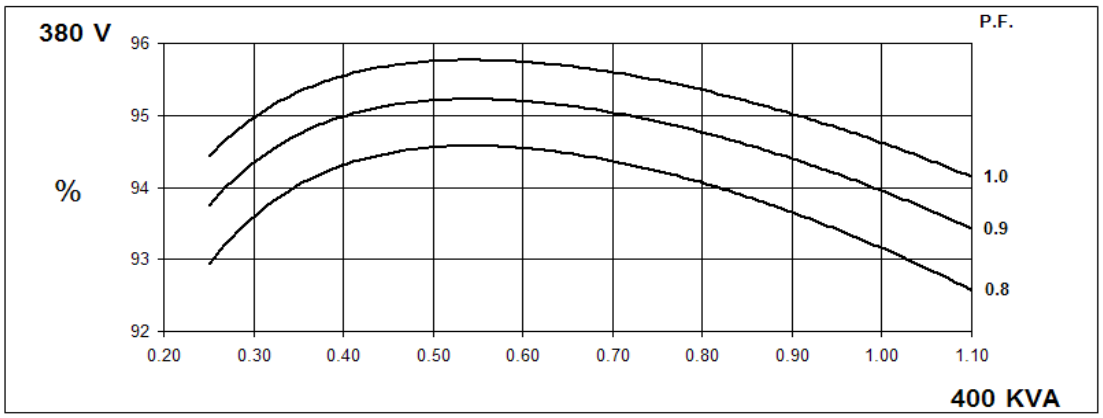
50 Hz

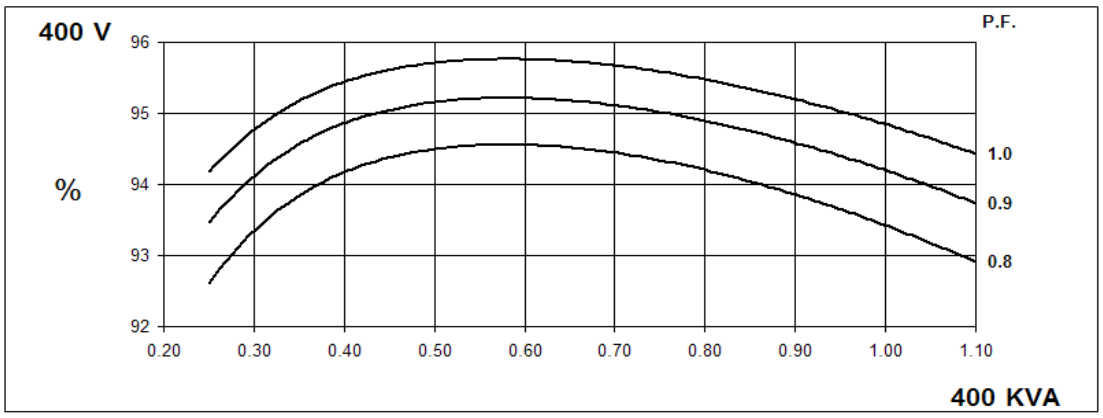
HCI434F/444F

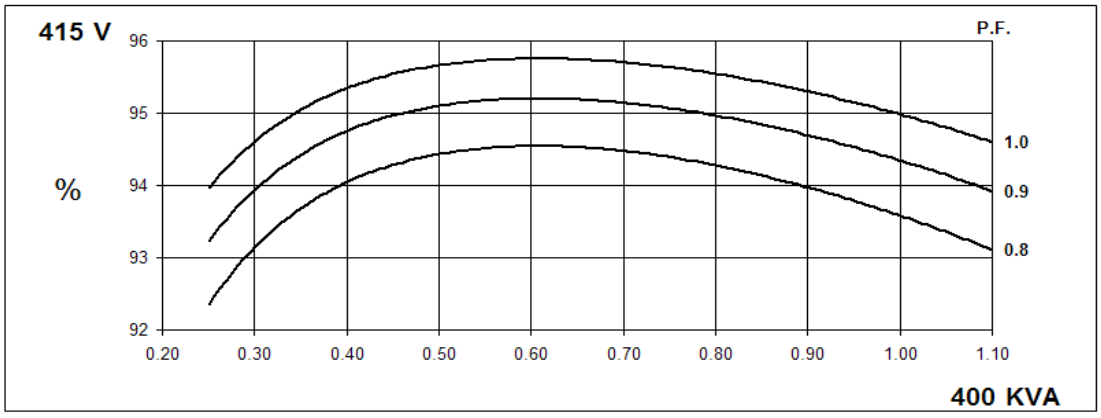
Winding 311

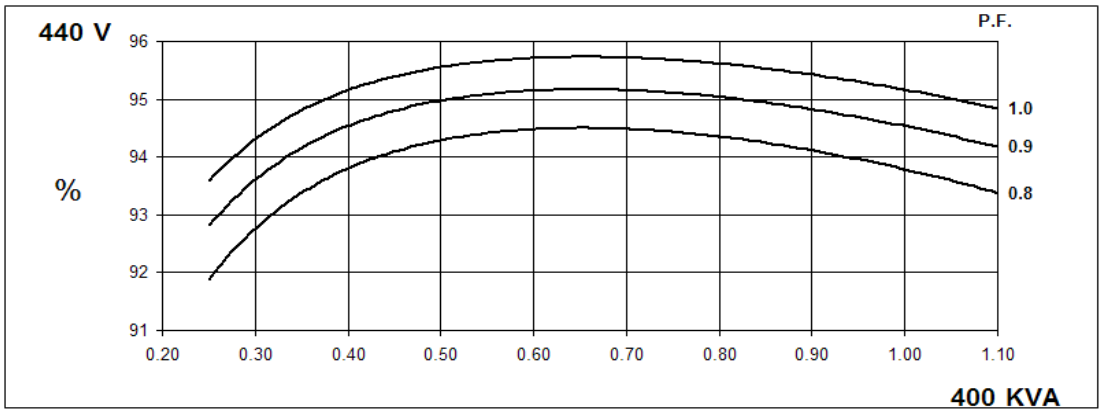
STAMFORD

THREE PHASE EFFICIENCY CURVES









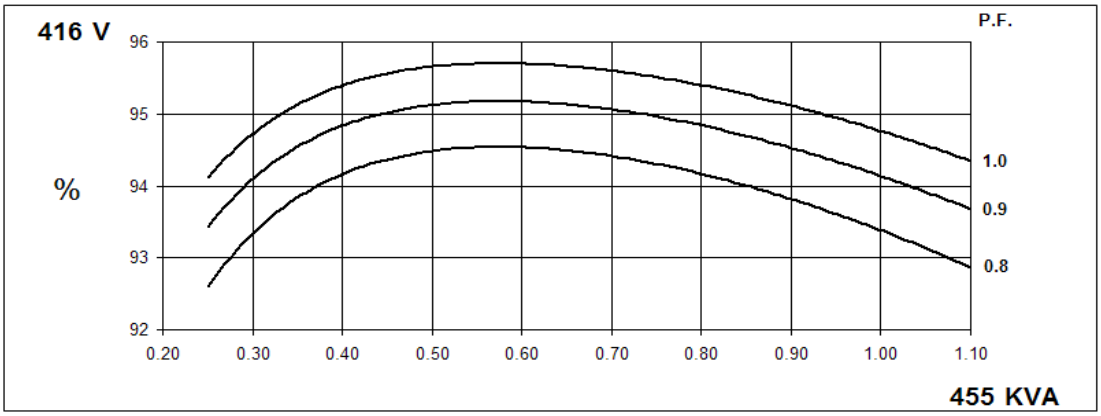
60 Hz

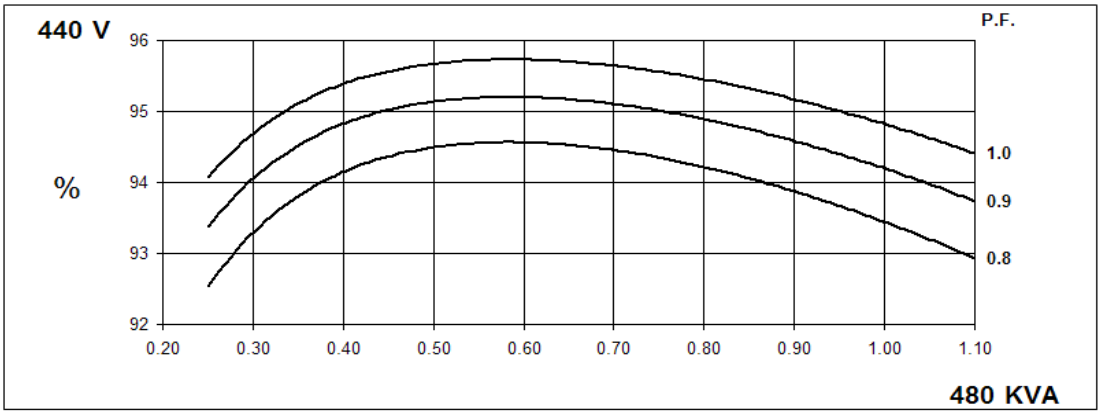
HCI434F/444F

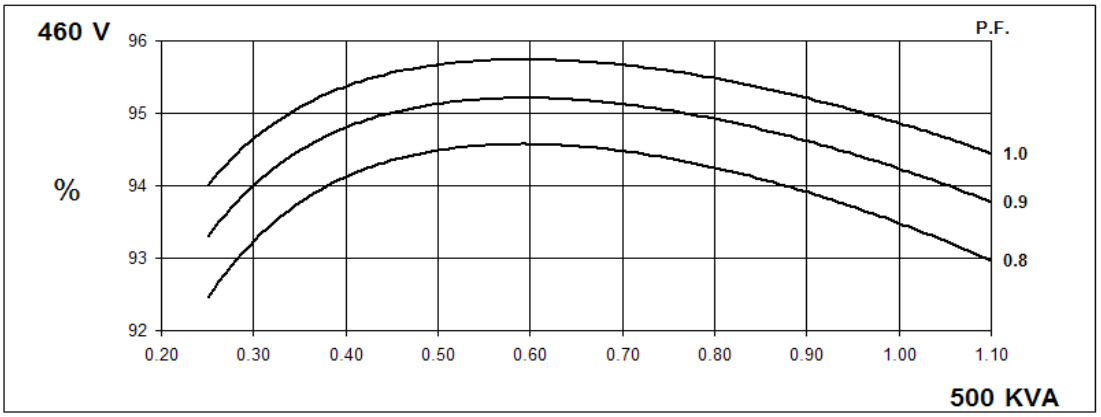
Winding 311

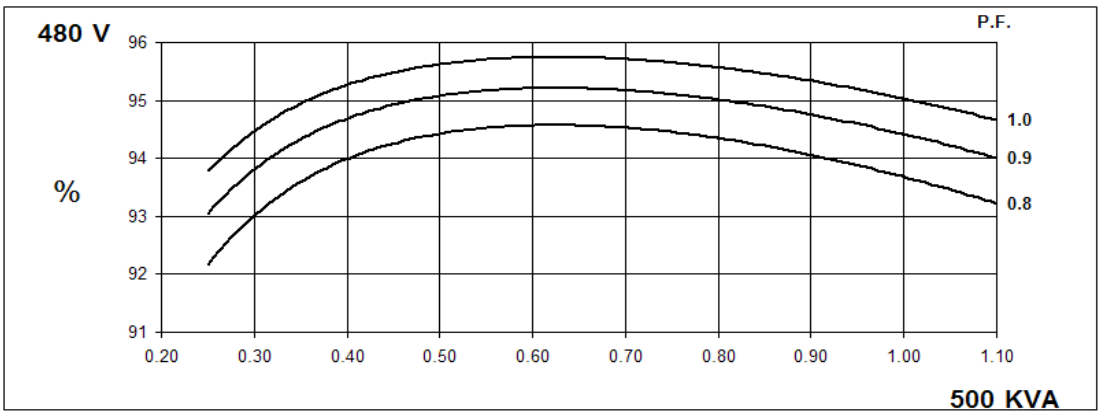
STAMFORD

THREE PHASE EFFICIENCY CURVES







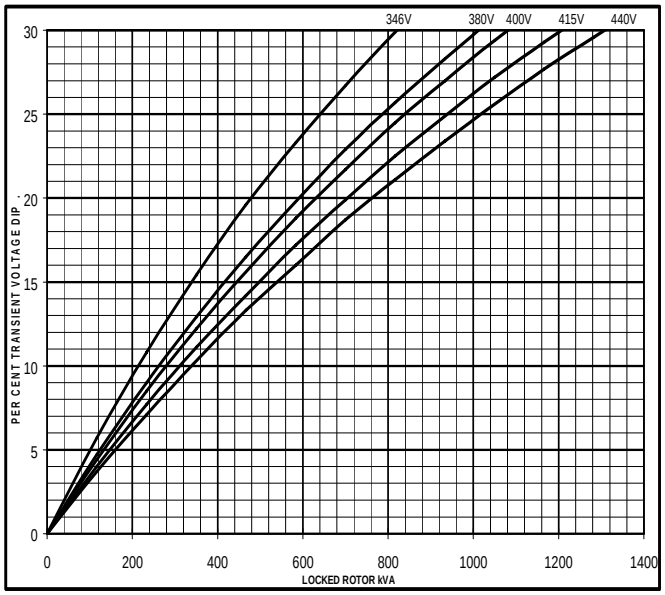


STAMFORD

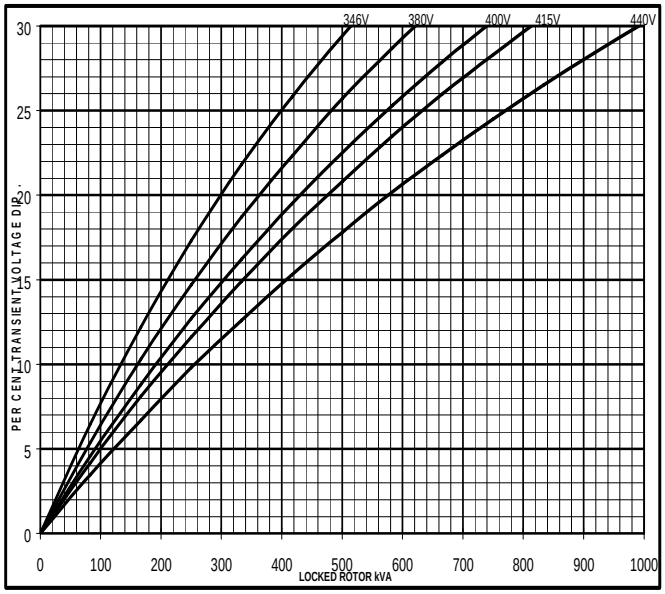
Locked Rotor Motor Starting Curve

50 Hz

MX

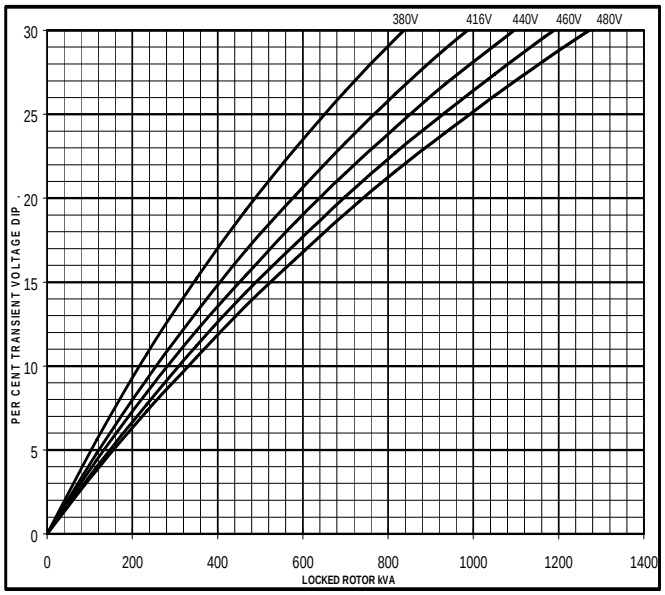


SX

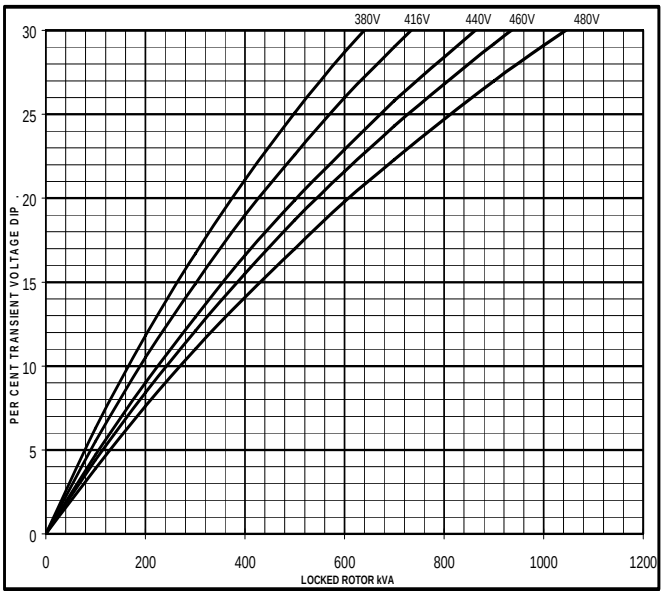


60 Hz

MX

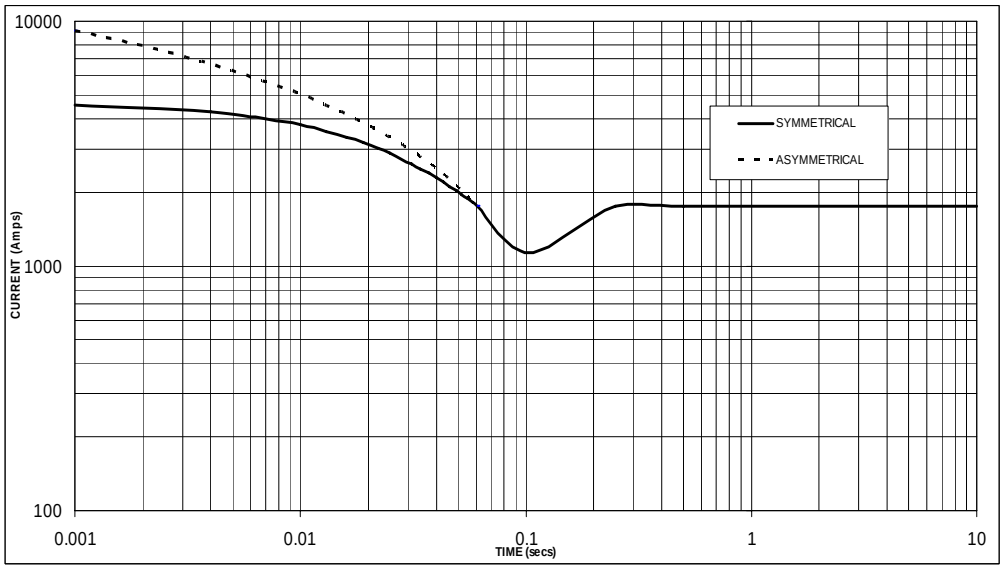


SX



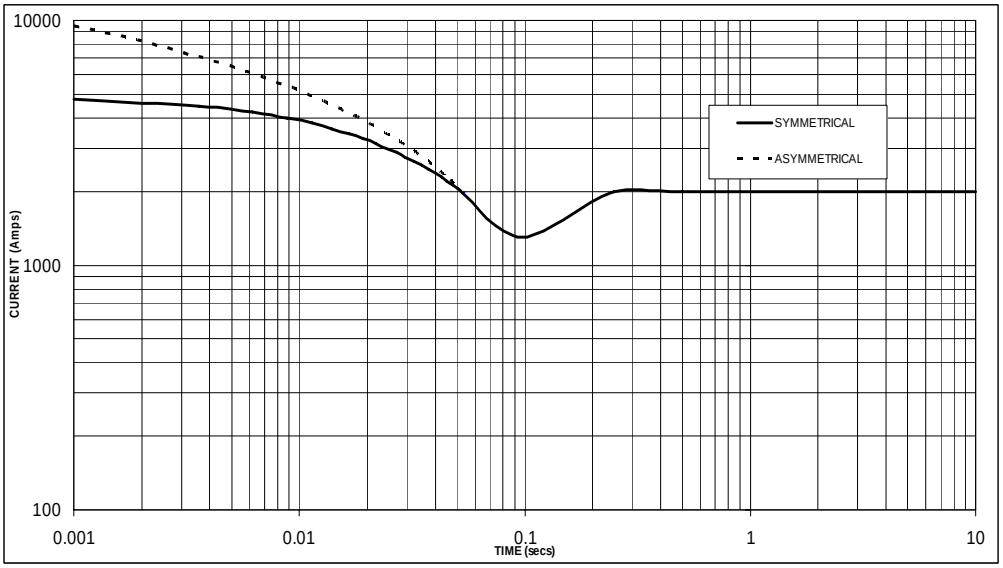
Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.

50 Hz



Sustained Short Circuit = 1,750 Amps

60 Hz



Sustained Short Circuit = 2,000 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.05	440v	X 1.06
415v	X 1.09	460v	X 1.10
440v	X 1.16	480v	X 1.15

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

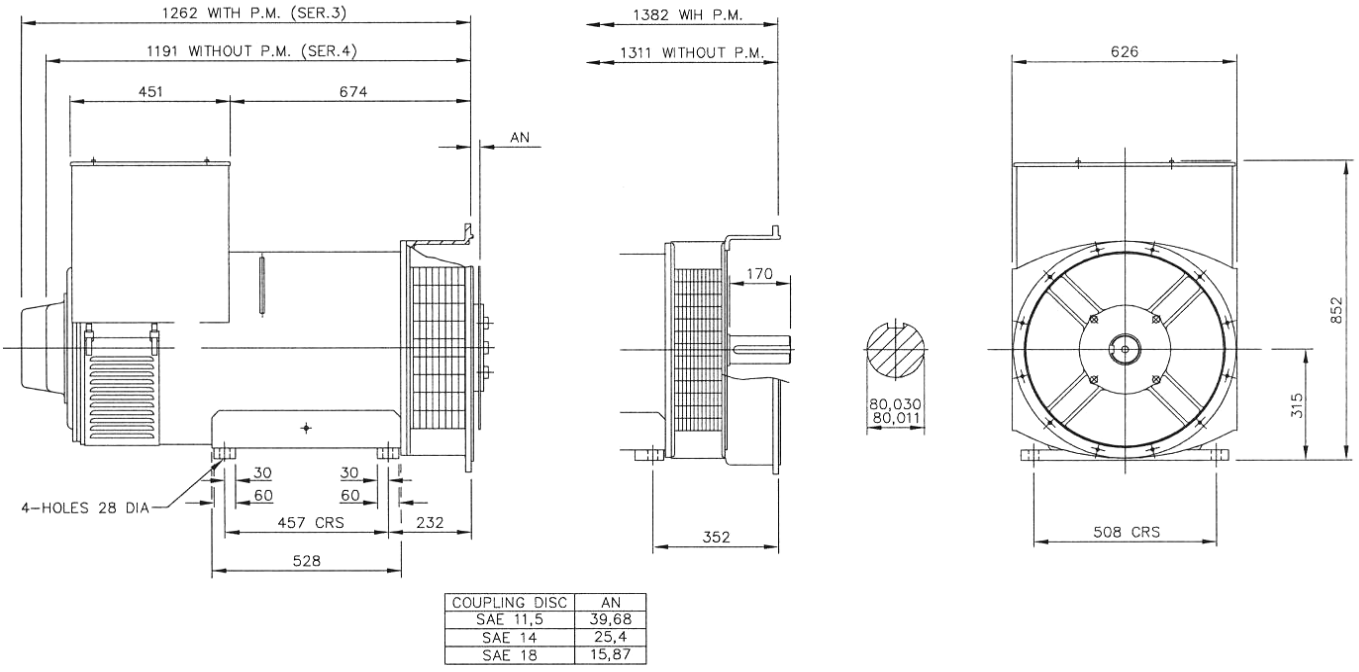
HCI434F/444F

Winding 311 / 0.8 Power Factor

RATINGS

	Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	370	370	370	370	400	400	400	400	415	430	430	430	425	450	440	440
	kW	296	296	296	296	320	320	320	320	332	344	344	344	340	360	352	352
	Efficiency (%)	93.5	93.8	93.9	94.0	93.2	93.4	93.6	93.8	92.9	93.0	93.2	93.5	92.8	92.8	93.1	93.4
	kW Input	317	316	315	315	343	343	342	341	357	370	369	368	366	388	378	377
60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Series Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	420	445	465	465	455	480	500	500	485	515	535	535	500	530	550	550
	kW	336	356	372	372	364	384	400	400	388	412	428	428	400	424	440	440
	Efficiency (%)	93.7	93.8	93.8	94.0	93.4	93.4	93.5	93.7	93.1	93.1	93.1	93.4	92.9	92.9	93.0	93.2
	kW Input	359	380	397	396	390	411	428	427	417	443	460	458	431	456	473	472

DIMENSIONS



COUPLING DISC	AN
SAE 11,5	39,68
SAE 14	25,4
SAE 18	15,87

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