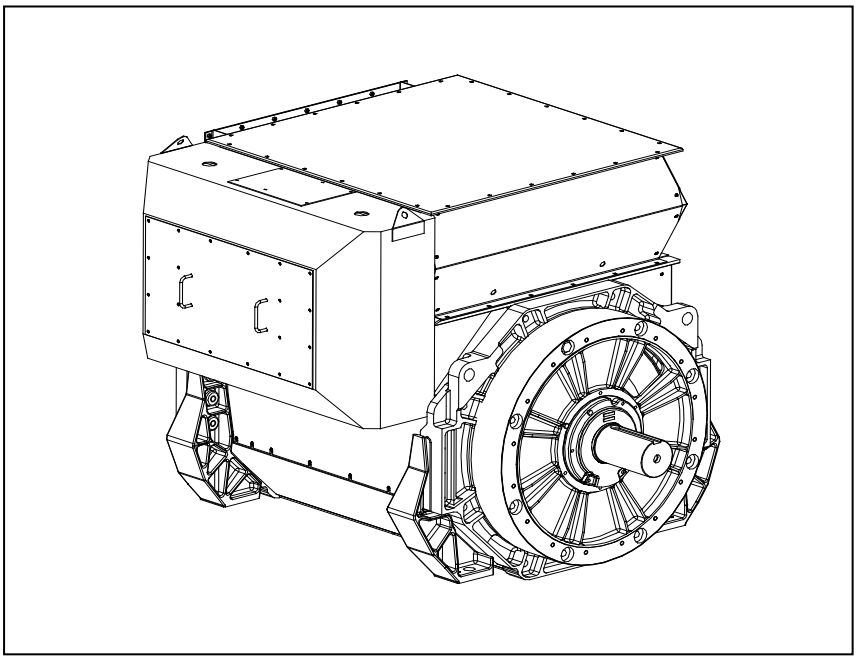
STAMFORD®

HV 804 W WDG 61 - Technical Data Sheet



FRAME HV 804 W

SPECIFICATIONS & OPTIONS

STANDARDS

STAMFORD AC generators are designed to meet the performance requirements of IEC EN 60034-1. Other international standards, including BS5000, VDE 0530, NEMA MG1-32, AS1359, CSA C22.2, UL and CE; as well as a wide range of international Marine Certification Approvals, can be met on request. For clarification regarding compliance please contact Cummins Generator Technologies.

DESCRIPTION

The STAMFORD PI range of synchronous ac generators are brushless with a rotating field. They are separately excited by the STAMFORD Permanent Magnet Generator (PMG). This is a shaft mounted, high frequency, pilot exciter which provides a constant supply of clean power via the Automatic Voltage Regulator (AVR) to the main exciter. The main exciter output is fed to the main rotor, through a full wave bridge rectifier, protected by surge suppression.

VOLTAGE REGULATORS

The P range generators complete with a PMG are available with one AVR. The AVR has soft start voltage build up and built in protection against sustained over-excitation, which will de-excite the generator after a minimum of 8 seconds. Underspeed protection (UFRO) is also provided on both AVRs. The UFRO will reduce the generator output voltage proportional to the speed of the generator below a pre-settable level.

The **MA330 AVR** is 3 phase rms sensed with a voltage regulation of 0.5% rms (see the note on regulation). The UFRO circuit has adjustable slope and dwell for controlled recovery from step loads. An over voltage protection circuit will shutdown the output device of the AVR, it can also trip an optional excitation circuit breaker if required. As an option, short circuit current limiting is available with the addition of current transformers.

The MA330 AVR needs a generator mounted current transformer to provide quadrature droop characteristics for load sharing during parallel operation.
Provision is also made for the connection of the STAMFORD power factor controller, for embedded applications, and a remote voltage trimmer.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th …) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low levels of voltage waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'F'.
All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to
BS EN ISO 9001.

NOTE ON REGULATION

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing is typical of the product range.

FRAME HV 804 W
WINDING 61

RATINGS	REFER TO SALES AND SERVICE BRIEFING
MAXIMUM ALTITUDE	1000 METRES ABOVE SEA LEVEL
MAXIMUM AMBIENT TEMPERATURE	40º C

CONTROL SYSTEM SERIES 3	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	FULL WAVE RECTIFIED	
VOLTAGE REGULATION	± 0.5%	WITH 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES OF THIS SECTION	

INSULATION SYSTEM	CLASS F
PROTECTION	IP23 STANDARD
RATED POWER FACTOR	0.8
STATOR WINDING	DOUBLE LAYER LAP
WINDING PITCH	2/3
WINDING LEADS	6
R.F.I. SUPPRESSION	BS EN 50081/2-1/2 VDE 0875G VDE 0875N For other standards apply to the factory
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 3.0%
MAXIMUM OVERSPEED	2250 Rev/Min
BEARING DRIVE END	ISO 6236 C3
BEARING NON DRIVE END	ISO 6324 C3
EFFICIENCY	REFER TO EFFICIENCY CURVES OF THIS SECTION

FREQUENCY	50Hz		
TELEPHONE INTERFERENCE	THF< 2%		
COOLING AIR	3.75 m^3/sec		
VOLTAGE STAR (Y)	6300	6600	6900
kVA BASE RATING FOR REACTANCE VALUES	3255	3410	3410
Xd DIRECT AXIS SYNCHRONOUS	2.51	2.40	2.20
X'd DIRECT AXIS TRANSIENT	0.195	0.186	0.170
X''d DIRECT AXIS SUB-TRANSIENT	0.143	0.137	0.125
Xq QUADRATURE AXIS REACTANCE	1.77	1.690	1.55
X''q QUAD. AXIS SUB-TRANSIENT	0.272	0.260	0.238
X_L LEAKAGE REACTANCE	0.100	0.095	0.087
X_2 NEGATIVE PHASE SEQUENCE	0.208	0.199	0.182
X_0 ZERO PHASE SEQUENCE	0.035	0.033	0.030
REACTANCES ARE SATURATED	VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED		
T'd TRANSIENT TIME CONSTANT	0.223		
T''d SUB-TRANSIENT TIME CONSTANT	0.016		
T'do O.C. FIELD TIME CONSTANT	4.95		
Ta ARMATURE TIME CONSTANT	0.085		
SHORT CIRCUIT RATIO	1/Xd		

STATOR WINDING RESISTANCE (L-N)	0.0888
ROTOR WINDING RESISTANCE	1.470
EXCITER STATOR FIELD RESISTANCE	17.00
EXCITER ROTOR RESISTANCE (L-L)	0.092
PMG STATOR RESISTANCE (L-L)	3.800
	RESISTANCE VALUES ARE IN OHMS AT 20º C

NO LOAD EXCITATION VOLTAGE	15.0
FULL LOAD EXCITAION VOLTAGE	67.0

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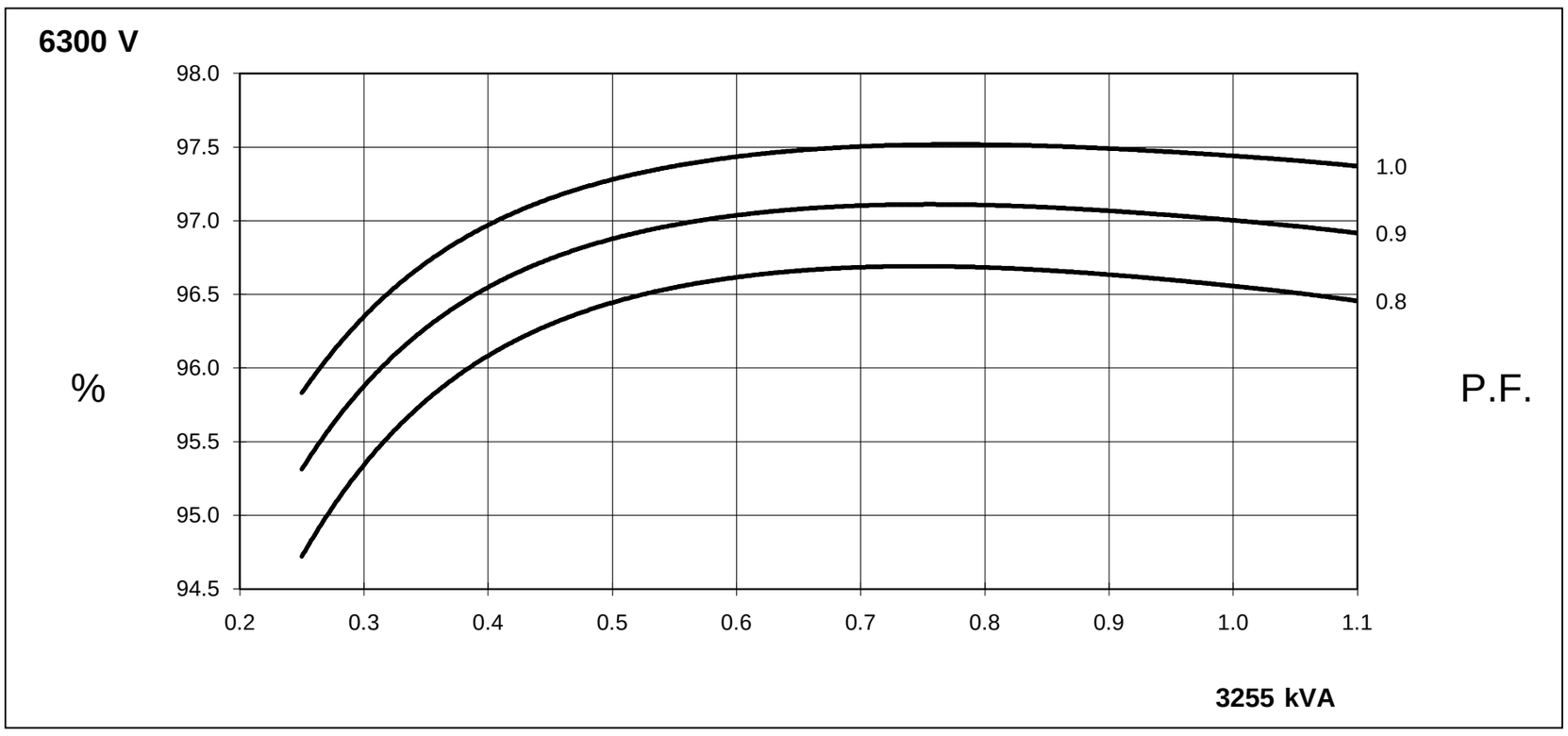
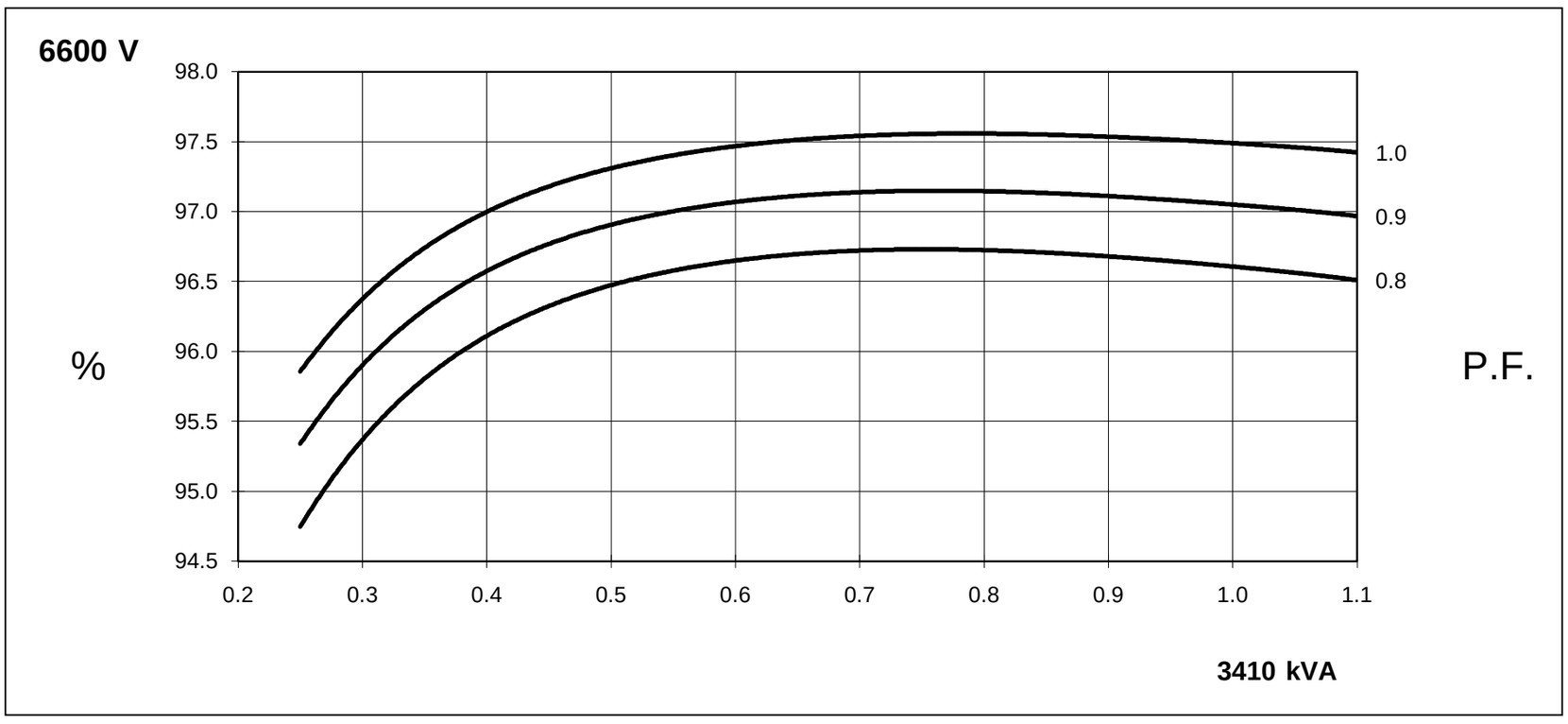
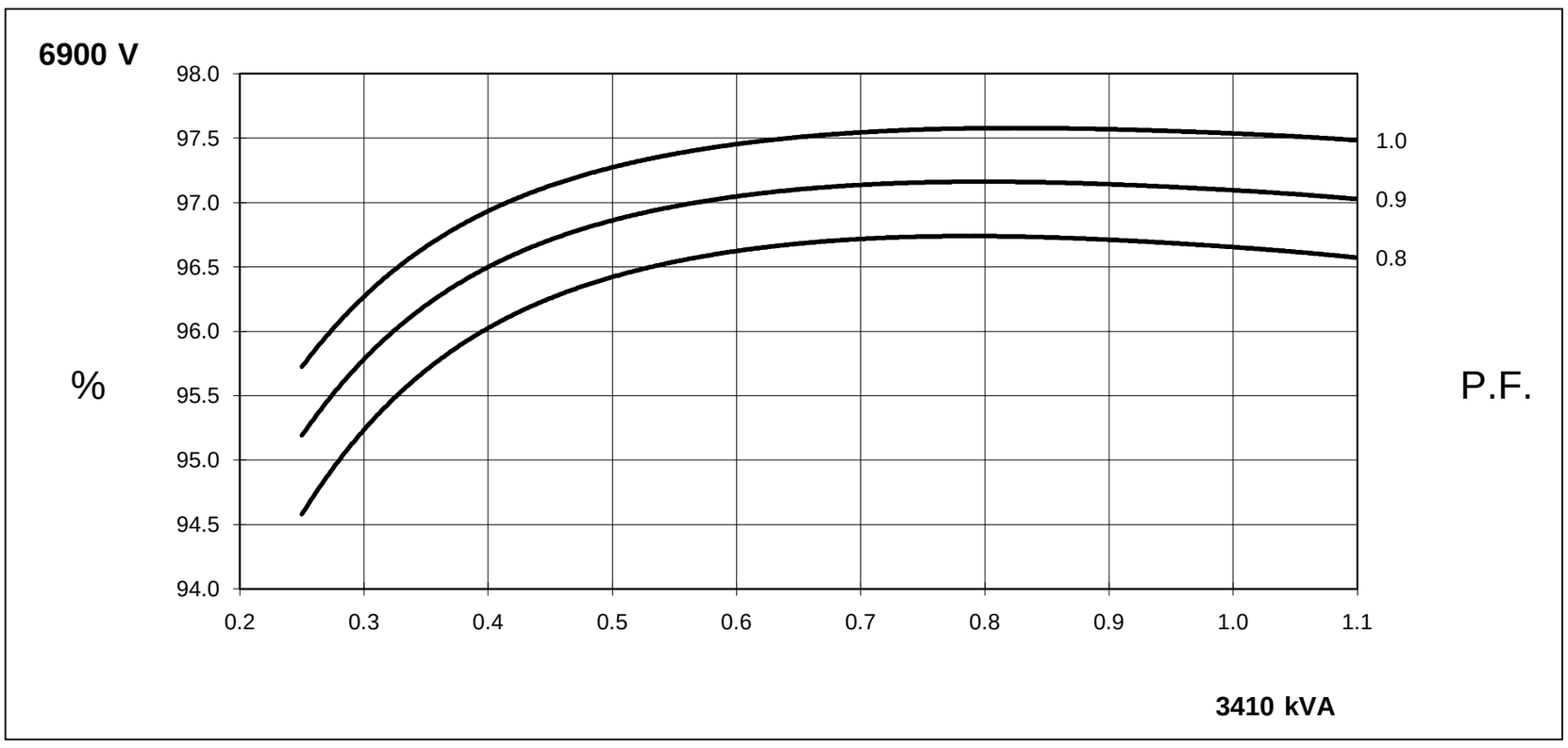
THREE PHASE EFFICIENCY CURVES

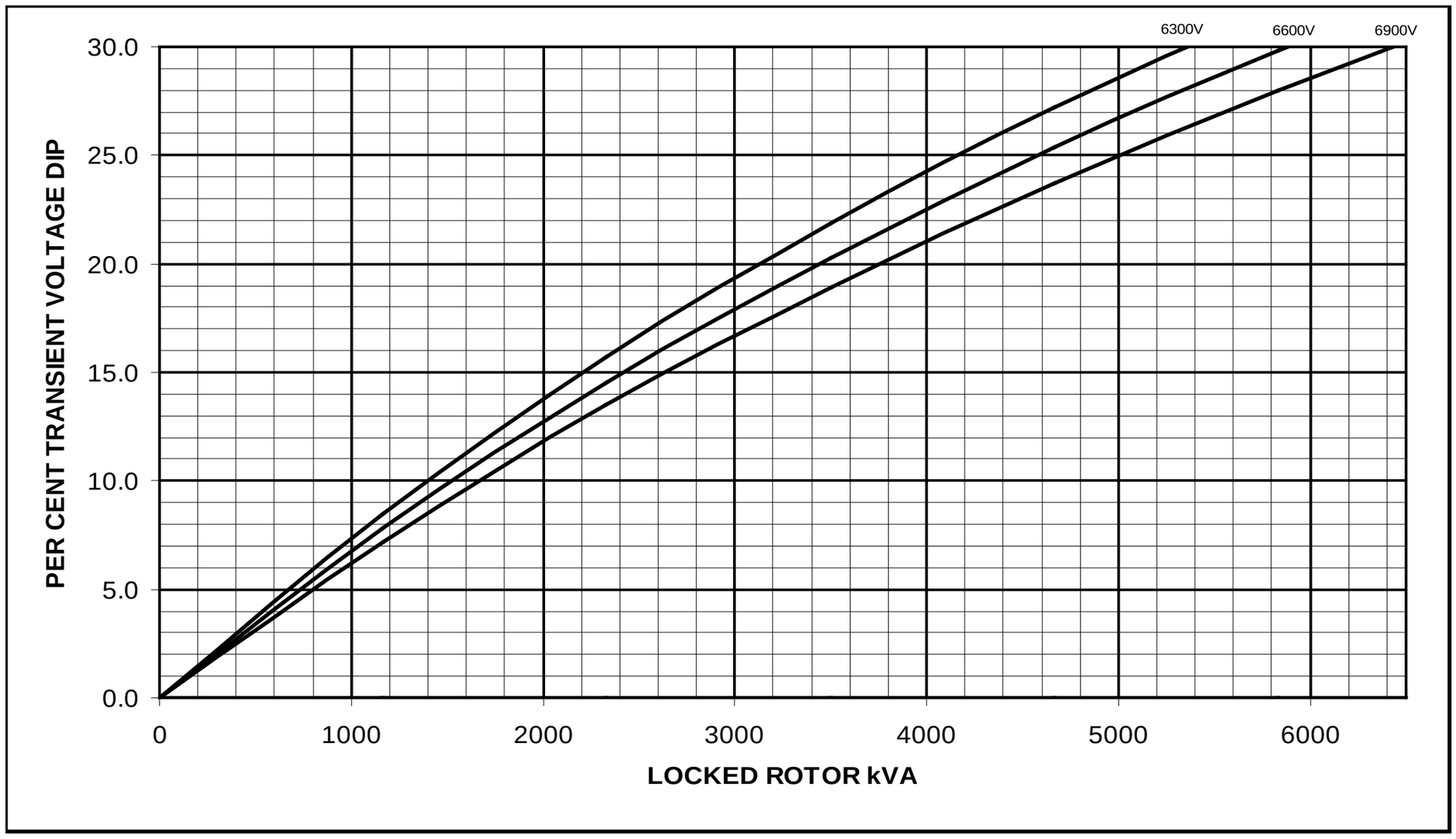






FRAME HV 804 W WDG 61 50Hz

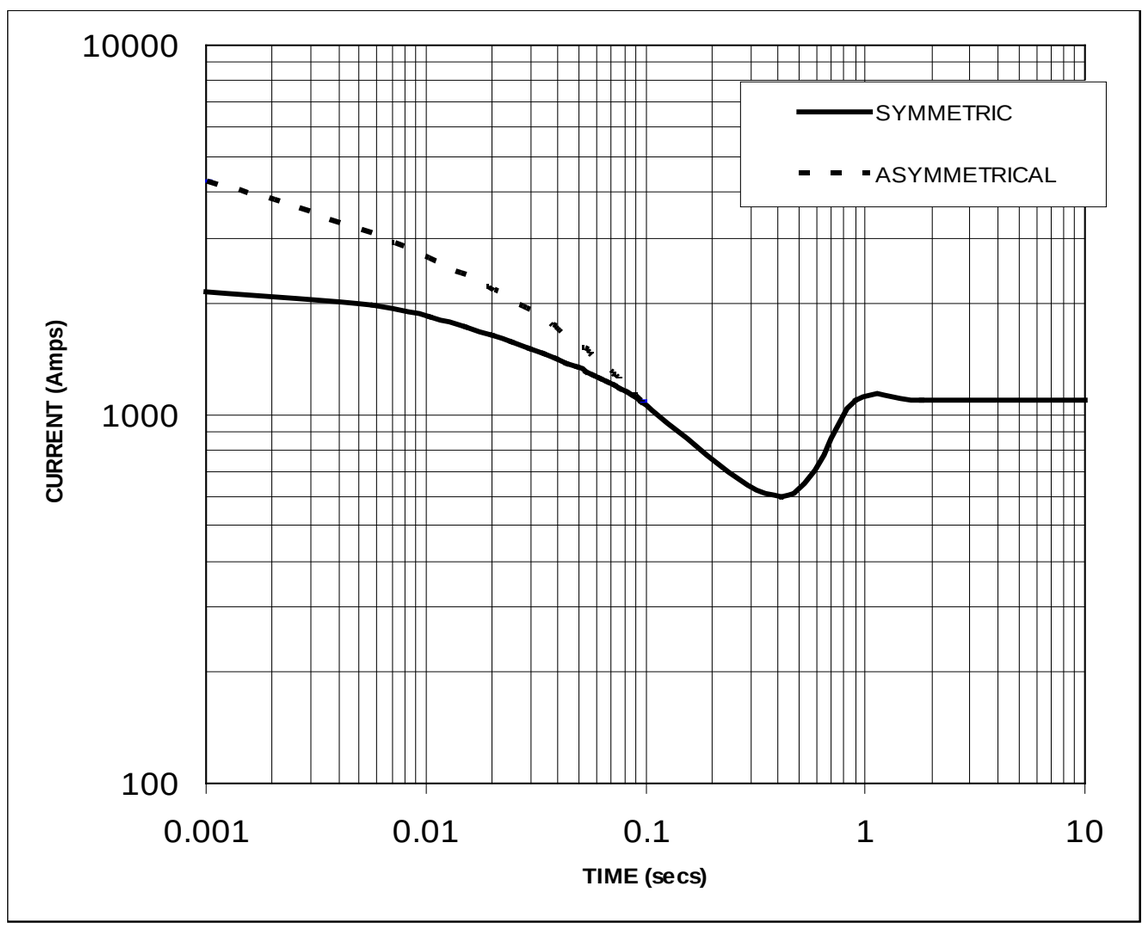
FULL WAVE RECTIFIED AVR
LOCKED ROTOR MOTOR STARTING CURVE



FRAME HV 804 W WDG 61 50Hz

Three Phase Short Circuit Decrement Curve
No- Load Excitation at Rated Speed

Based on series star (wye) connection



NOTE 1
THE FOLLOWING MULTIPLICATION FACTORS SHOULD BE USED TO ADJUST THE VALUES FROM CURVES BETWEEN THE 0.001 SECONDS AND THE MINIMUM CURRENT POINT IN RESPECT OF NOMINAL OPERATING VOLTAGE

VOLTAGE	FACTOR
6300V	X 1.00
6600V	X 1.05

THE SUSTAINED CURRENT VALUE IS CONSTANT IRRESPECTIVE OF VOLTAGE LEVEL

NOTE 2
THE FOLLOWING MULTIPLICATION FACTORS SHOULD BE USED TO CONVERT THE VALUES CALCULATED IN ACCORDANCE WITH NOTE 1 TO THOSE APPLICABLE TO THE VARIOUS TYPES OF SHORT CIRCUIT

	3 PHASE	2 PHASE L-L	1 PHASE L-N
INSTANTANEOUS	X 1.0	X 0.87	X 1.30
MINIMUM	X 1.0	X 1.80	X 3.20
SUSTAINED	X 1.0	X 1.50	X 2.50
MAX SUSTAINED DURATION	10 SEC	5 SEC	2 SEC

ALL OTHER TIMES ARE UNCHANGED

SUSTAINED SHORT CIRCUIT = 1089 Amps

FRAME HV 804 W

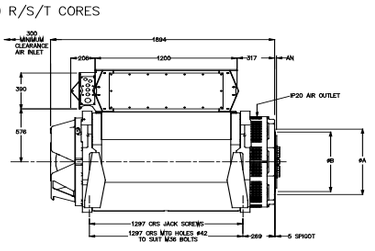
WINDING 61 **0.8 Power Factor**

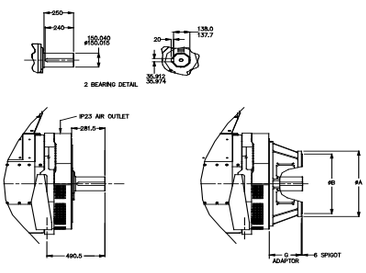
RATINGS

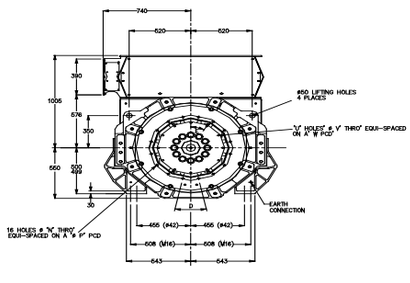
Class - Temp Rise		Cont. F - 105/40°C			Cont. H - 125/40°C			Class F Standby - 125/40°C			Class F Standby - 138/27°C		
50Hz	Star (V)	6300	6600	6900	6300	6600	6900	6300	6600	6900	6300	6600	6900
	kVA	3255	3410	3410	N/A	N/A	N/A	3475	3640	3640	3608	3780	3780
	kW	2604	2728	2728	N/A	N/A	N/A	2780	2912	2912	2886	3024	3024
	Efficiency (%)	96.6	96.6	96.7	N/A	N/A	N/A	96.5	96.5	96.6	96.5	96.5	96.6
	kW Input	2697	2824	2822	N/A	N/A	N/A	2881	3017	3015	2992	3133	3131
60Hz	Star (V)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	kVA	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	kW	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	Efficiency (%)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
	kW Input	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

TYPICAL DIMENSIONS - Further arrangements available - please refer to factory

P80 R/S/T CORES







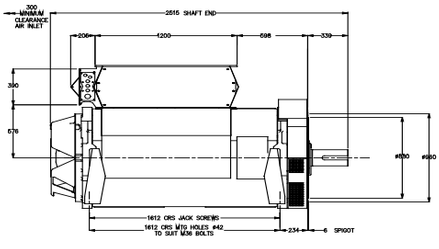
P80 R/S/T CORES 1–BRG ADAPTORS					
SAE	A	B	N	P	D
SAE 0	711	647.7	14	679.5	22.5°
SAE 00	883	787.4	14	851.0	22.5°

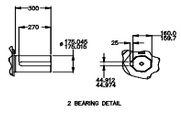
P80 R/S/T/W/X CORES 1–BRG COUPLING DISC						
SAE	AN	C	U	V	W	E
18	15.9	571.4	12	16.7	543.0	30°
21	0	673.0	12	16.7	641.3	30°
24	0	733.3	12	20.7	692.0	30°

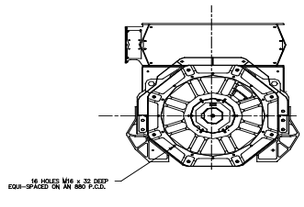
P80 R/S/T/W/X CORES 2–BRG ADAPTORS		
	SAE	G
P80 R/S/T	0	271.5
P80 R/S/T	00	271.5
P80 W/X	0	271.5
P80 W/X	00	329.0

P80 R/S/T/W/X CORES 2–BRG ADAPTORS					
SAE	A	B	N	P	D
SAE 0	711	647.7	14	679.5	22.5°
SAE 00	883	787.4	14	851.0	22.5°

P80 W/X CORES







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