

**ژنراتور : Meccalte**

**موتور دیزل : Perkins**

| Standby |     | Prime |     | دیزل ژنراتور |
|---------|-----|-------|-----|--------------|
| KVA     | KW  | KVA   | KW  |              |
| 665     | 532 | 610   | 488 |              |



# 2800 Series 2806A-E18TAG1A Diesel Engine – Electropak

574 kWm at 1500 rpm  
598 kWm at 1800 rpm

The Perkins 2800 Series is a family of well-proven 6 cylinder 16 and 18 litre in-line diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven heavy-duty industrial base, the engine offers superior performance and reliability.

The 2806A-E18TAG1A is a turbocharged and air-to-air charge cooled, 6 cylinder diesel engine of 18 litres capacity. Its premium features provide economic and durable operation, low gaseous emissions and advanced overall performance and reliability.

## Economic power

- Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging give excellent fuel atomisation and combustion with optimum economy
- Low emissions result from electronic control of fuel injected

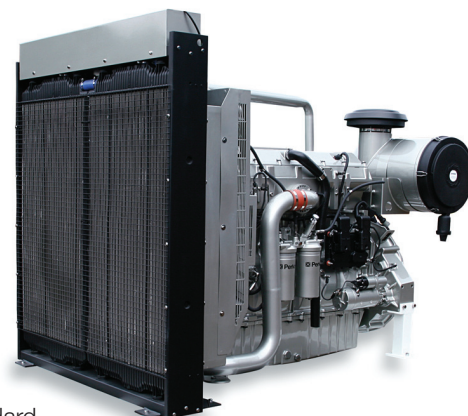
## Reliable power

- Developed and tested using the latest engineering techniques and finite element analysis for high reliability, low oil usage and low wear rates
- High compression ratios also ensure clean rapid starting in all conditions
- Perkins global product support is designed to enhance the customer experience of owning a Perkins powered machine. We deliver this through the quality of our distribution network, extensive global coverage and a range of Perkins supported OEM partnership options. So whether you are an end-user or an equipment manufacturer our engine expertise is essential to your success

## Compact, clean and efficient power

- Exceptional power to weight ratio and compact size give optimum power density with easier installation and cost effective transportation

- Designed to provide excellent service access for ease of maintenance
- The availability of a low emissions specification allows minimum environmental impact through operation, and complies with all major emissions legislation. The standard specification model provides superior fuel consumption which maximises engine efficiency



## Product support

- Perkins actively pursues product support excellence by ensuring our distribution network invest in their territory – strengthening relationships and providing more value to you, our customer
- Through an experienced global network of distributors and dealers, fully trained engine experts deliver total service support around the clock, 365 days a year. They have a comprehensive suite of web based tools at their fingertips covering technical information, parts identification and ordering systems, all dedicated to maximising the productivity of your engine
- Throughout the entire life of a Perkins engine, we provide access to genuine OE specification parts and service. We give 100% reassurance that you receive the very best in terms of quality for lowest possible cost .. wherever your Perkins powered machine is operating in the world

*This engine does not comply with harmonized international regulated emissions limits*

| Engine Speed<br>(rev/min) | Type of<br>Operation | Typical Generator<br>Output (Net) |     | Engine Power |     |     |     |
|---------------------------|----------------------|-----------------------------------|-----|--------------|-----|-----|-----|
|                           |                      |                                   |     | Gross        |     | Net |     |
|                           |                      | kVA                               | kWe | kWm          | bhp | kWm | bhp |
| 1500                      | Prime Power          | 600                               | 480 | 540          | 724 | 522 | 700 |
|                           | Standby Power        | 660                               | 528 | 593          | 795 | 574 | 770 |
| 1800                      | Prime Power          | 625                               | 500 | 568          | 762 | 543 | 728 |
|                           | Standby Power        | 687                               | 550 | 623          | 835 | 598 | 802 |

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514. Derating may be required for conditions outside these; consult Perkins Engines Company Limited.

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos.  $\theta$ ) of 0.8. Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2. Lubricating oil: 15W40 to API CG4.

### Rating Definitions

**Prime Power:** Power available at variable load with a load factor not exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours operation.

**Standby Power:** Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

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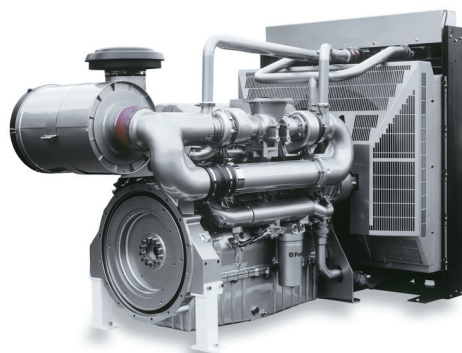
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# 2800 Series 2806A-E18TAG1A Diesel Engine – Electropak

574 kWm at 1500 rpm

598 kWm at 1800 rpm



## Standard Electropak specification

### Air inlet

- Mounted air filter

### Fuel system

- Mechanically actuated electronically controlled unit fuel injectors with full authority electronic control
- Governing to ISO 8528-5 class G2 with isochronous capability
- Replaceable 'Ecoplus' fuel filter elements with primary filter/ water separator
- Fuel cooler

### Lubrication system

- Wet sump with filler and dipstick
- Full-flow replaceable 'Ecoplus' filter
- Oil cooler integral with filter header

### Cooling system

- Gear-driven circulating pump
- Mounted belt-driven pusher fan
- Radiator incorporating air-to-air charge cooler, (supplied loose)
- System designed for ambients up to 50°C
- Low coolant level switch

### Electrical equipment

- 24 volt starter motor and 24 volt 70 amp alternator with DC output
- ECM mounted on engine with wiring looms and sensors
- 3 level engine protection system

### Flywheel and housing

- High inertia flywheel to SAE J620 size 18
- SAE 'O' flywheel housing

### Mountings

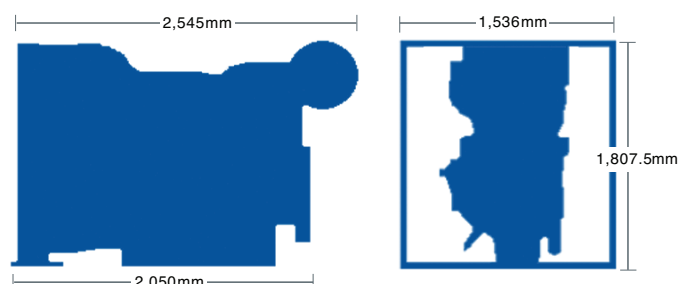
- Front engine mounting bracket

### Literature

- User's Handbook

## Optional equipment

- 110 volt/240 volt immersion heater
- Additional speed sensor
- Temperature and pressure sensors for gauges
- Electric hours counter
- Air filter rain hood
- Twin starters/facility for second starter
- Tool kit
- Parts manual/Workshop manual



| Fuel Consumption   |              |      |              |      |
|--------------------|--------------|------|--------------|------|
| Engine Speed       | 1500 rev/min |      | 1800 rev/min |      |
|                    | g/kWh        | l/hr | g/kWh        | l/hr |
| Standby            | 201          | 134  | 203          | 141  |
| Prime Power        | 203          | 123  | 202          | 127  |
| Baseload Power     | 199          | 90   | –            | –    |
| 75% of Prime Power | 199          | 90   | 201          | 95   |
| 50% of Prime Power | 203          | 61   | 210          | 66   |

## General data

|                                        |                                           |
|----------------------------------------|-------------------------------------------|
| Number of cylinders .....              | 6                                         |
| Cylinder arrangement .....             | Vertical in-line                          |
| Cycle.....                             | 4 stroke                                  |
| Induction system .....                 | Turbocharged and air-to-air charge cooled |
| Combustion system.....                 | Direct injection                          |
| Cooling system.....                    | Water-cooled                              |
| Bore and stroke.....                   | 145 mm x 183 mm                           |
| Displacement .....                     | 18.1 litres                               |
| Compression ratio .....                | 14.5:1                                    |
| Direction of rotation .....            | Anti-clockwise, viewed on flywheel        |
| Total lubrication system capacity..... | 62 litres                                 |
| Total coolant capacity .....           | 61 litres                                 |
| Total dry weight .....                 | 2050 kg                                   |
| Dimensions – Length .....              | 2545 mm                                   |
| Width .....                            | 1536 mm                                   |
| Height .....                           | 1808 mm                                   |

Final weight and dimensions will depend on completed specification

Photographs are for illustrative purposes only and may not reflect final specification.

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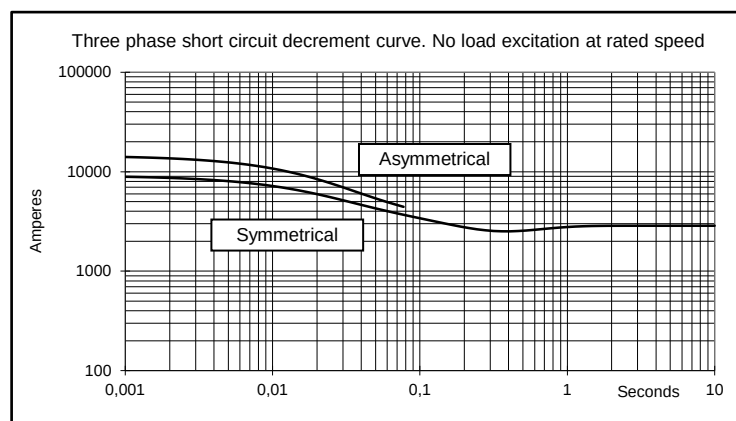
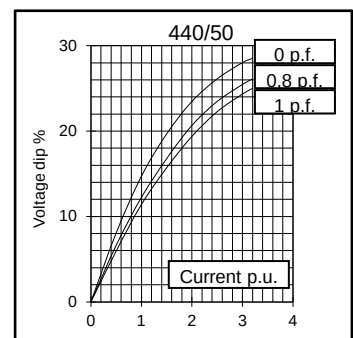
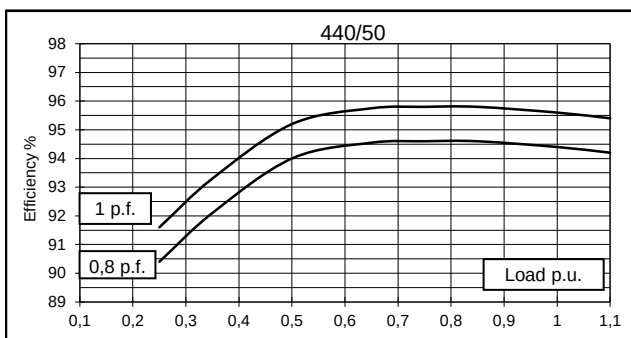
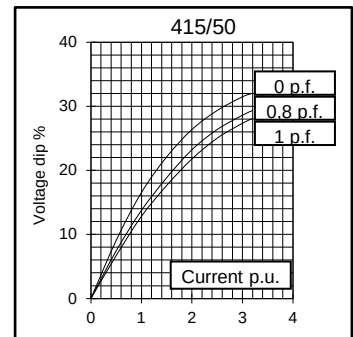
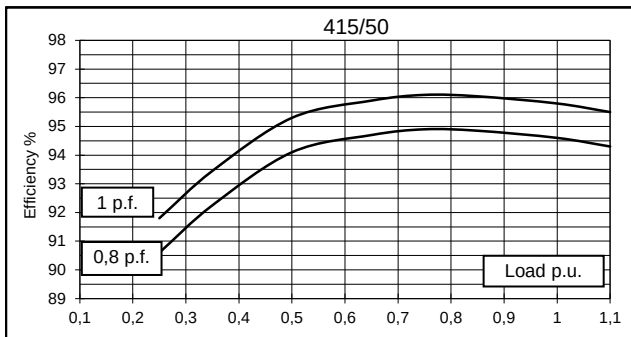
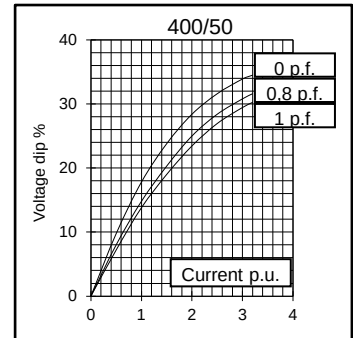
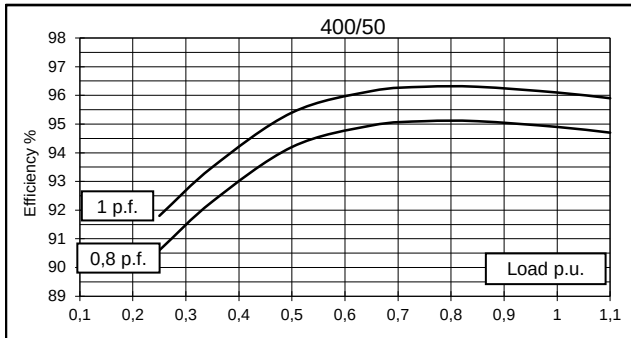
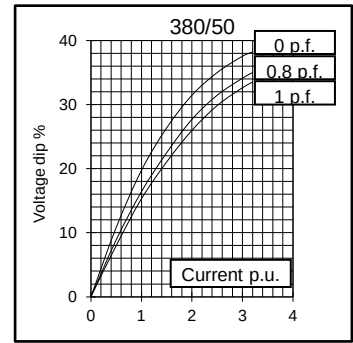
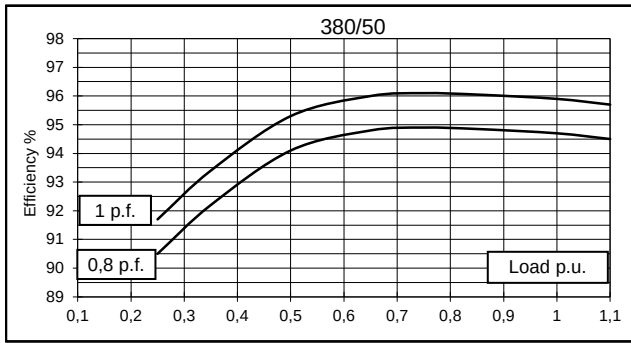
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| Electrical Characteristics           |                |      |                                                                 |       |       |       |               |       |       |       |
|--------------------------------------|----------------|------|-----------------------------------------------------------------|-------|-------|-------|---------------|-------|-------|-------|
| Frequency                            |                | Hz   | 50                                                              |       |       |       | 60            |       |       |       |
| Voltage (parallel star)              |                | V    | 380                                                             | 400   | 415   | 440   | 415           | 440   | 460   | 480   |
| Rated power class H                  |                | kVA  | 620                                                             | 620   | 620   | 570   | 660           | 700   | 744   | 744   |
|                                      |                | kW   | 496                                                             | 496   | 496   | 456   | 528           | 560   | 595   | 595   |
| Rated power class F                  |                | kVA  | 560                                                             | 560   | 560   | 515   | 600           | 632   | 672   | 672   |
|                                      |                | kW   | 448                                                             | 448   | 448   | 412   | 480           | 506   | 538   | 538   |
| Regulation with                      |                | DER1 | ±1% with any power factor and speed variations between -5% +30% |       |       |       |               |       |       |       |
| Insulation class                     |                |      | H                                                               |       |       |       |               |       |       |       |
| Execution                            |                |      | Brushless                                                       |       |       |       |               |       |       |       |
| Stator winding                       |                |      | 12 ends                                                         |       |       |       |               |       |       |       |
| Rotor                                |                |      | with damping cage                                               |       |       |       |               |       |       |       |
| Efficiencies class H                 | 4/4            | %    | 94,7                                                            | 94,9  | 94,6  | 94,4  | 95,4          | 95,8  | 95,9  | 96,1  |
| (see graph. for details)             | 3/4            | %    | 94,9                                                            | 95,1  | 94,9  | 94,6  | 95,6          | 96    | 96,1  | 96,3  |
|                                      | 2/4            | %    | 94,1                                                            | 94,2  | 94,1  | 94    | 94,8          | 94,9  | 95    | 95,2  |
|                                      | 1/4            | %    | 90,5                                                            | 90,6  | 90,6  | 90,4  | 91,6          | 91,6  | 91,7  | 91,8  |
|                                      |                |      |                                                                 |       |       |       |               |       |       |       |
| Reactances (f. l.cl. F)              | Xd             | %    | 285                                                             | 250   | 135   | 85    | 430           | 370   | 285   | 250   |
|                                      | Xd'            | %    | 19,6                                                            | 18,4  | 17,6  | 16,4  | 20,9          | 19,6  | 19,6  | 18,4  |
|                                      | Xd''           | %    | 10,8                                                            | 9,8   | 9,1   | 8,7   | 11,4          | 10,7  | 10,8  | 9,8   |
|                                      | Xq             | %    | 156                                                             | 146   | 128   | 114   | 162           | 158   | 156   | 146   |
|                                      | Xq'            | %    | 156                                                             | 146   | 128   | 114   | 162           | 158   | 156   | 146   |
|                                      | Xq''           | %    | 23,7                                                            | 22,3  | 21,2  | 20,7  | 24,3          | 23,4  | 23,7  | 22,3  |
|                                      | X <sub>2</sub> | %    | 12,4                                                            | 11,5  | 10,7  | 9,3   | 13,4          | 12,6  | 12,4  | 11,5  |
|                                      | X <sub>0</sub> | %    | 3,1                                                             | 2,7   | 2,5   | 2,2   | 3,5           | 3,2   | 3,1   | 2,7   |
| Short Circuit Ratio                  | Kcc            |      | 0,35                                                            | 0,40  | 0,75  | 1,30  | 0,23          | 0,27  | 0,35  | 0,40  |
| Time Constants                       | Td'            | sec. | 0,15                                                            |       |       |       |               |       |       |       |
|                                      | Td''           | sec. | 0,019                                                           |       |       |       |               |       |       |       |
|                                      | Tdo'           | sec. | 3,10                                                            |       |       |       |               |       |       |       |
|                                      | Tα             | sec. | 0,04                                                            |       |       |       |               |       |       |       |
| Short Circuit Current Capacity       |                | %    | >300                                                            |       |       |       | >350          |       |       |       |
| Excitation at no load                |                | Amp. | 0,65                                                            | 0,74  | 0,8   | 0,95  | 0,47          | 0,54  | 0,6   | 0,65  |
| Excitation at full load              |                | Amp. | 3                                                               | 3,1   | 3,5   | 3,6   | 2,3           | 2,5   | 2,8   | 3     |
| Overload (long-term)                 |                | %    | 1 hour in a 6 hours period 110% rated load                      |       |       |       |               |       |       |       |
| Overload per 20 sec.                 |                | %    | 300                                                             |       |       |       |               |       |       |       |
| Stator Winding Resistance (20°C)     |                | Ω    | 0,0087                                                          |       |       |       |               |       |       |       |
| Rotor Winding Resistance (20°C)      |                | Ω    | 1,376                                                           |       |       |       |               |       |       |       |
| Exciter Resistance (20 °C)           |                | Ω    | Rotor : 0,050                                                   |       |       |       | Stator : 8,85 |       |       |       |
| Heat dissipation at f.l.cl.H         |                | W    | 27759                                                           | 26655 | 28313 | 27051 | 25459         | 24551 | 25447 | 24155 |
| Telephone Interference               |                |      | THF < 2%                                                        |       |       |       | TIF < 40      |       |       |       |
| Radio interference                   |                |      | EN61000-6-3, EN61000-6-2. For others standards apply to factory |       |       |       |               |       |       |       |
| Waveform Distors.(THD) at f. load    | LL/LN          | %    | 2,2 / 2,4                                                       |       |       |       |               |       |       |       |
| Waveform Distors.(THD) at no load    | LL/LN          | %    | 2,4 / 2,5                                                       |       |       |       |               |       |       |       |
| Mechanical characteristics           |                |      |                                                                 |       |       |       |               |       |       |       |
| Protection                           |                |      | IP 21 (other protection on request )                            |       |       |       |               |       |       |       |
| DE bearing                           |                |      | 6322                                                            |       |       |       |               |       |       |       |
| NDE bearing                          |                |      | 6318.2RS                                                        |       |       |       |               |       |       |       |
| Weight of wound stator assembly      | kg             |      | 524                                                             |       |       |       |               |       |       |       |
| Weight of wound rotor assembly       | kg             |      | 369                                                             |       |       |       |               |       |       |       |
| Weight of complete generator         | kg             |      | 1380                                                            |       |       |       |               |       |       |       |
| Maximun overspeed                    | rpm            |      | 2250                                                            |       |       |       |               |       |       |       |
| Unbalanced magnetic pull at f.l.cl.F | kN/mm          |      | 6,1                                                             |       |       |       |               |       |       |       |
| Cooling air requirement              | m³/min         |      | 54                                                              |       |       |       | 64,8          |       |       |       |
| Inertia Constant (H)                 | sec.           |      | 0,179                                                           |       |       |       | 0,214         |       |       |       |
| Noise level at 1m/7m                 | dB(A)          |      | 94 / 82                                                         |       |       |       | 98 / 88       |       |       |       |

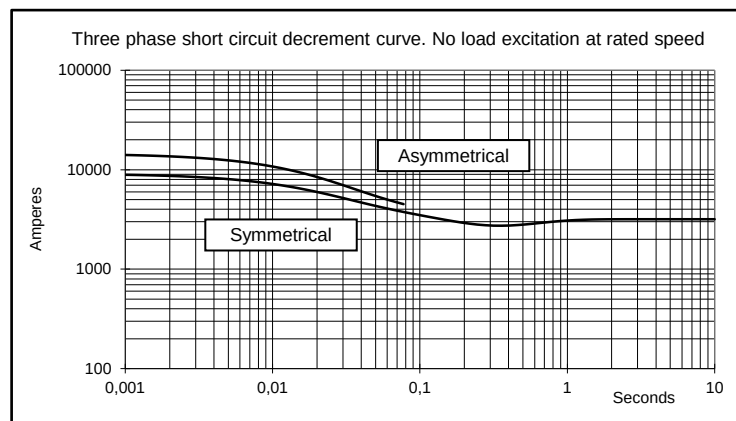
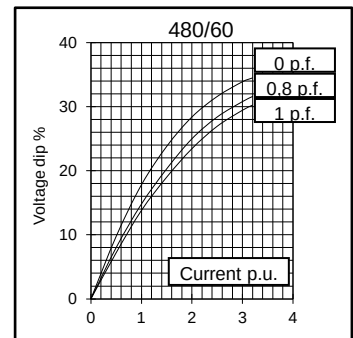
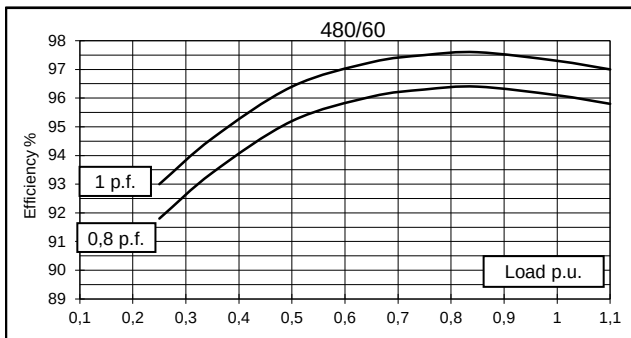
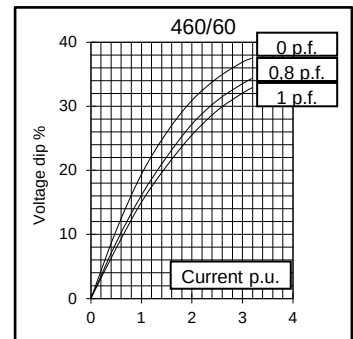
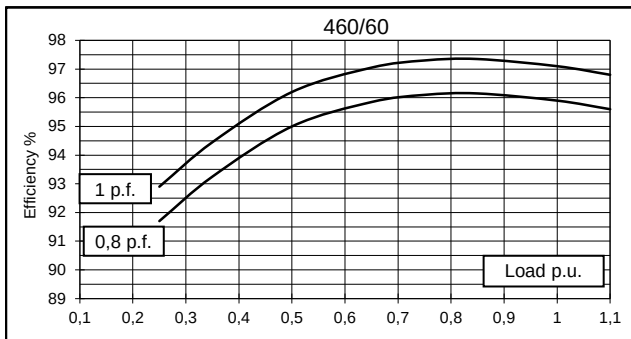
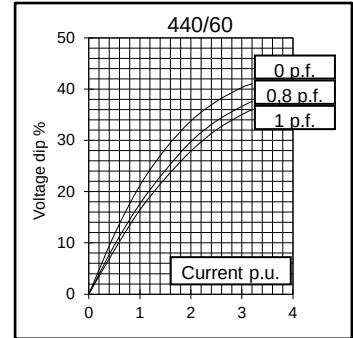
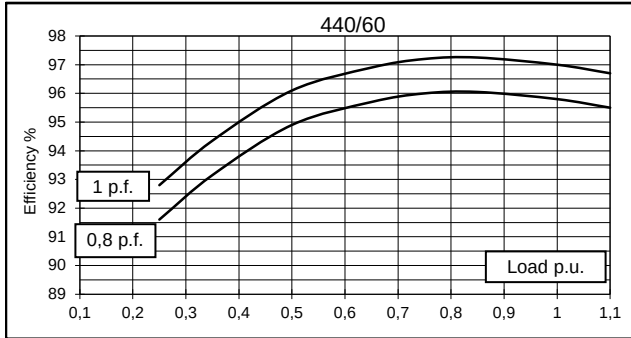
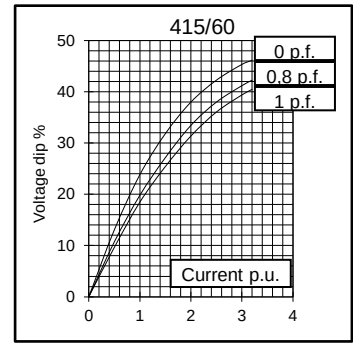
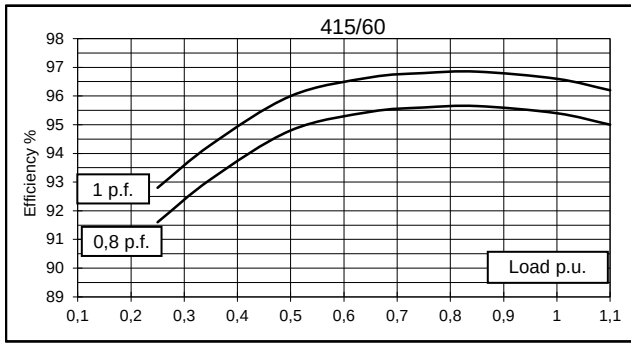
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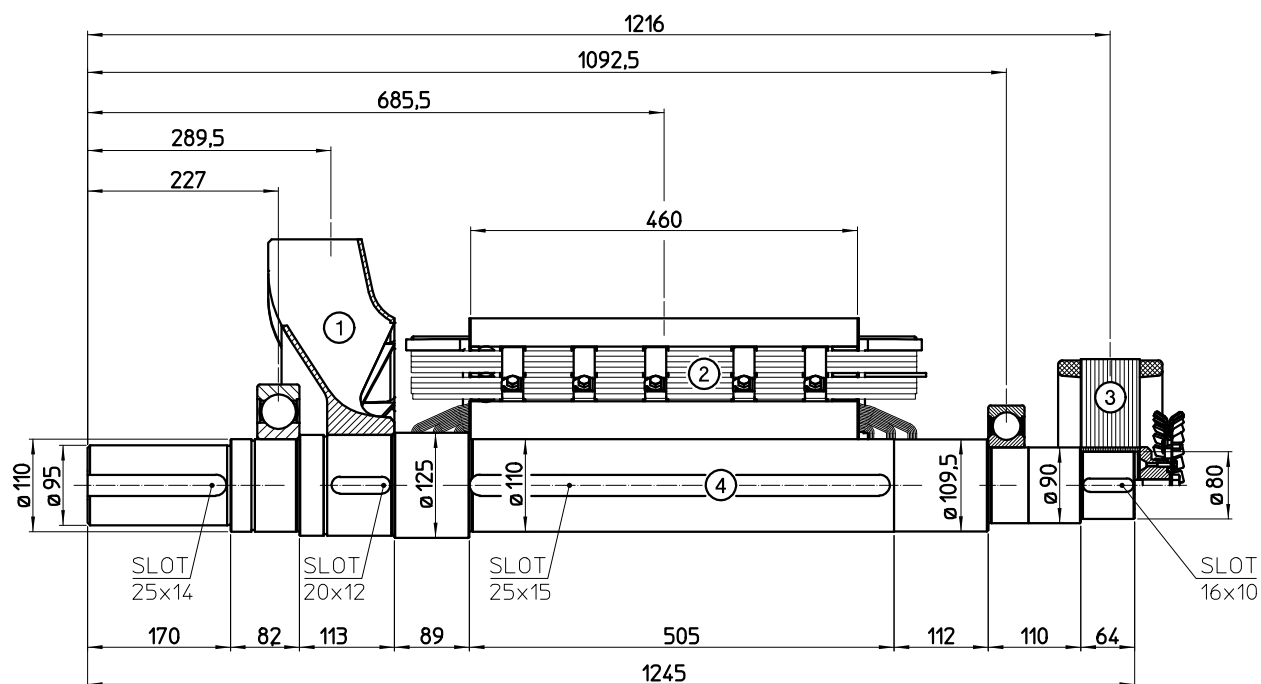
**50 Hz**



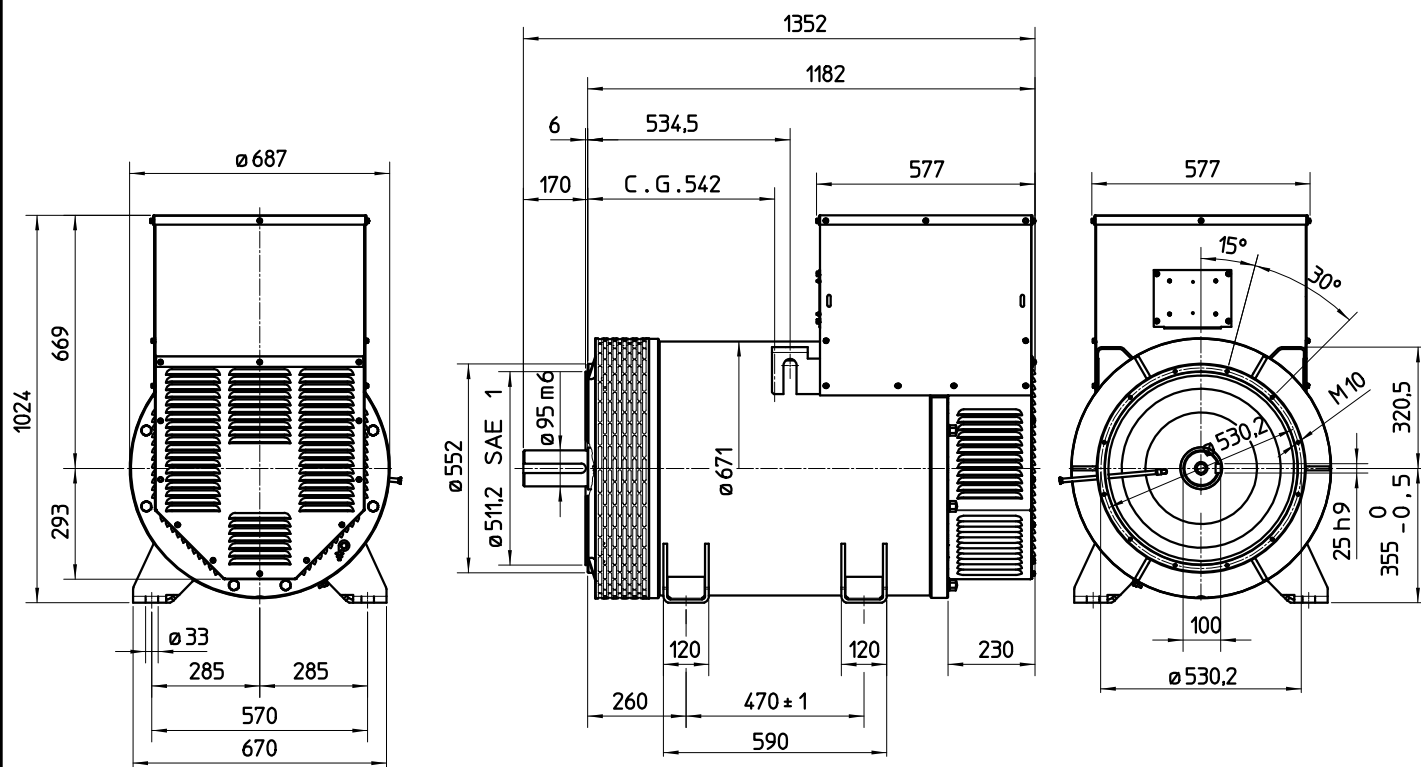
60 Hz



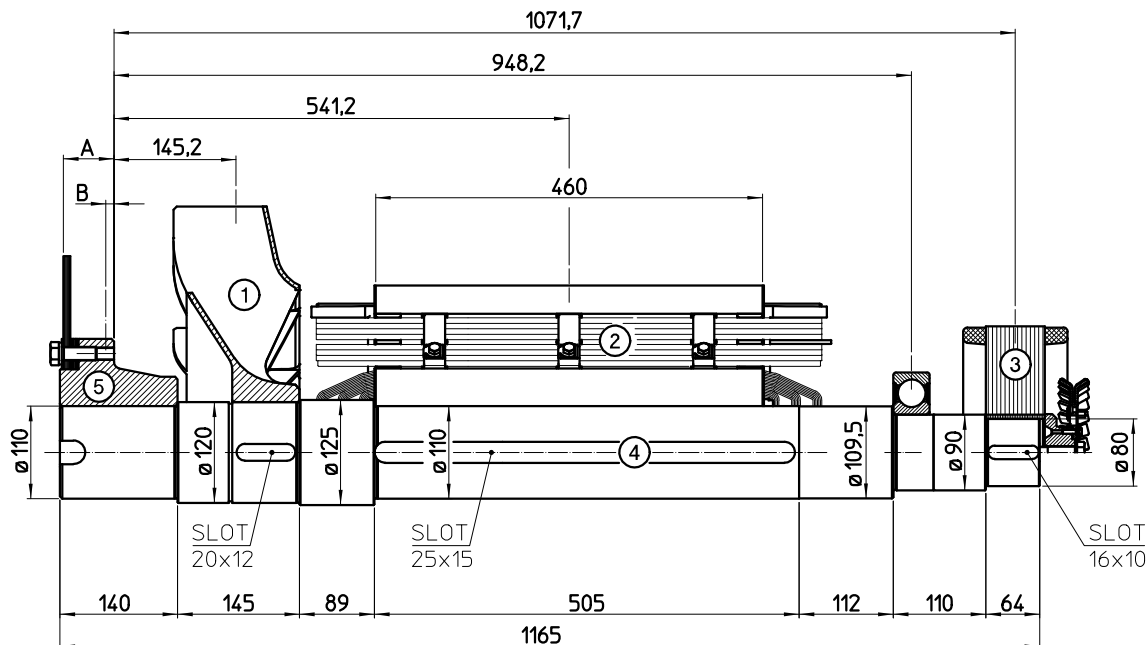
## TWO BEARING MOMENTS OF INERTIA



## TWO BEARING DIMENSIONS



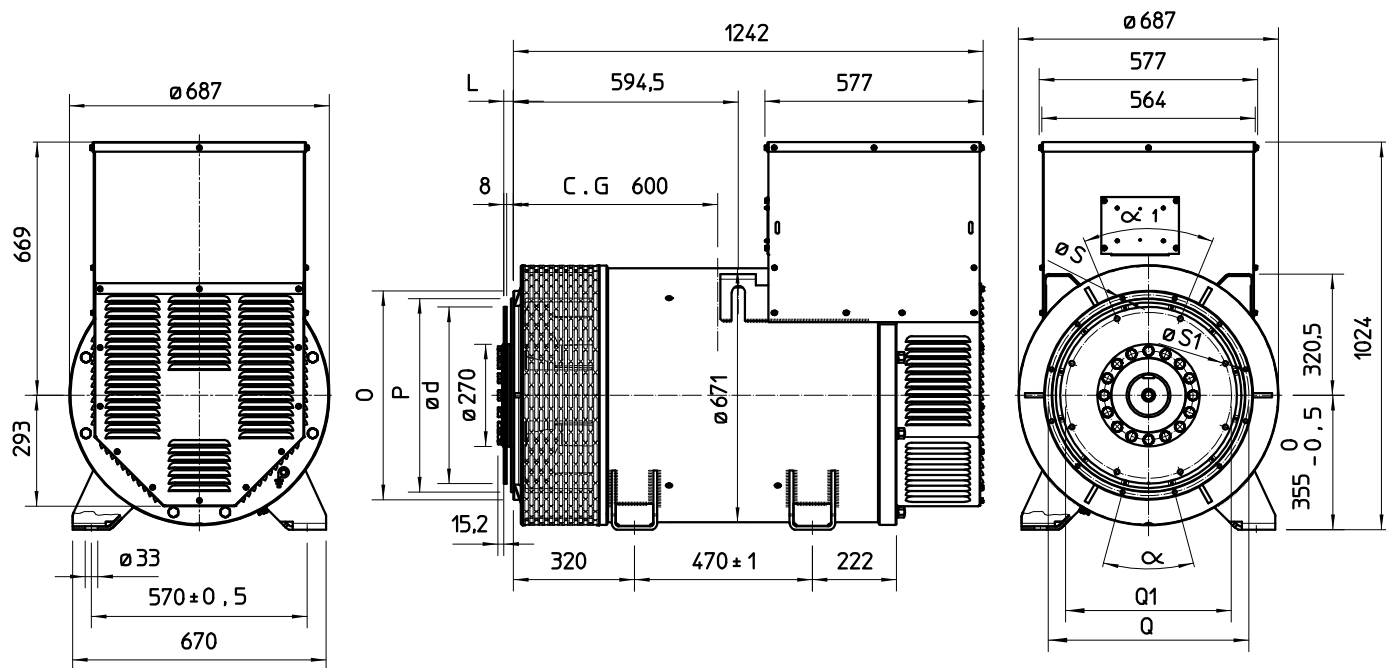
## SINGLE BEARING MOMENTS OF INERTIA



| COMPONENT    | WEIGHT kg | J kgm <sup>2</sup> |
|--------------|-----------|--------------------|
| 1 FAN        | 10,2      | 0,335              |
| 2 MAIN ROTOR | 369       | 7,715              |
| 3 EX. ROTOR  | 35        | 0,562              |
| 4 SHAFT      | 84,2      | 0,129              |
| TOTAL        | 498,4     | 8,741              |

| Sae No | A  | B   | WEIGHT kg | J kgm <sup>2</sup> |
|--------|----|-----|-----------|--------------------|
| 14     | 60 | 9,6 | 41,4      | 0,511              |
| 18     | 50 | 6,6 | 45,1      | 0,858              |

## SINGLE BEARING DIMENSIONS



| SAE N. | O   | P     | Q     | N. FORI | S  | α     |
|--------|-----|-------|-------|---------|----|-------|
| 1      | 552 | 511,2 | 530,2 | 12      | 11 | 30°   |
| 1/2    | 648 | 584,2 | 619,1 | 12      | 14 | 30°   |
| 0      | 711 | 647,7 | 679,5 | 16      | 14 | 22,5° |
| 00     | 883 | 787,4 | 850,9 | 16      | 14 | 22,5° |

| VOL. N. | L    | d      | Q1     | N. FORI | S1 | α1  |
|---------|------|--------|--------|---------|----|-----|
| 14      | 25,4 | 466,72 | 438,15 | 8       | 14 | 45° |
| 18      | 15,7 | 571,5  | 542,92 | 6       | 17 | 60° |

C.G.= GRAVITY CENTER