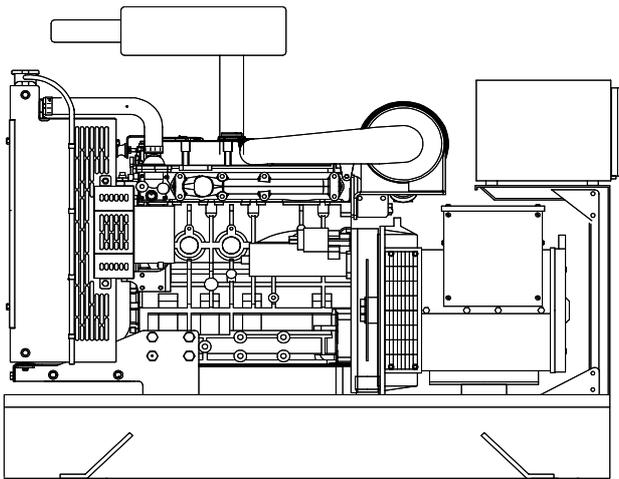




Perkins 404D-22G diesel engine

Mecc Alte ECO 28-1LN/4 alternator



Standard Generator Features

- ◊ AMF, Automatic mains failure unit
- ◊ Heavy duty type, 4 cylinder, water cooled engine
- ◊ 50°C tropical type radiator
- ◊ Starter motor
- ◊ Lead acid battery
- ◊ Charging alternator
- ◊ Battery charge redressor
- ◊ Heavy duty, brushless type alternator
- ◊ Base frame with anti-vibration units
- ◊ Industrial type silencers
- ◊ Flexible exhaust compensator
- ◊ Block water heater unit
- ◊ Control panel with digital-automatic main control module
- ◊ Fan, fan drive, charging alternator drive and all rotating parts covered
- ◊ Radiator matrix covered by metal mesh against the mechanical damages
- ◊ Fabricated and welded steel base frame
- ◊ Anti-vibration mountings
- ◊ Engine and alternator manufacturer test reports
- ◊ Factory load, performance and function tests

Optional Features

- ◊ Automatic load transfer panel
- ◊ Automatic synchronization and power sharing systems
- ◊ Soundproof canopy
- ◊ Container type enclosures
- ◊ Road trailer
- ◊ Job-site trailer
- ◊ Protection circuit breaker
- ◊ Air start
- ◊ Remote type radiator
- ◊ Base fuel tank
- ◊ External type fuel tank
- ◊ Automatic fuel transfer system
- ◊ Residential silencer

Model	Standby		Prime	
	kVA	kW	kVA	kW
CJ22PC	22	17,6	20	16

Perkins 404D-22G Engine

Standard Features

Compact, efficient power

◊A class-leading engine package coupled with an innovative, newly designed cooling pack provides optimum power density, making installation and transportation easier and cheaper.

◊This package has been specially designed to hit the key power nodes required by the power generation industry.

Quiet, clean power

◊The 404D-22G has an exceptionally low noise signature making it the ideal choice for power generation in any environment.

◊A high compression ratio also ensures clean rapid starting in all conditions.

◊Design features ensure maximum cleanliness in terms of emissions throughout the engines operating life.

Reliable power

◊Developed and tested using the latest engineering techniques this engine reliably provides power when you need it.

◊Excellent service access further improves maintenance and support is provided by a worldwide network of 4000 distributors and dealers.

Standards

◊ UK MOD, BS5750, ISO9001, BS5514/1-1982, ISO 3046/1, ISO 8528/1

Technical Specifications

Manufacturer	PERKINS
Model	404D-22G
Type	4 cycle, water-cooled, diesel engine
Number of cylinders	4
Cylinder arrangement	Vertical in-line
Displacement, Liters	2.216
Bore X Stroke, mm	84 X 100
Compression Ratio	23.3:1
Combustion System	Indirect injection
Aspiration	Natural aspiration
Rotation	Anti-clockwise viewed on flywheel
Gross engine power, kWb	20.6
Fan Power, kWm	0.3
BMEP gross, bar	6.50
Combustion air flow, m ³ / min	1.45
Exhaust gas temp.(after turbo), °C	505
Exhaust gas flow (after turbo),m ³ / min	3.94
Mean piston speed, m / s	5

Cooling System

Type	Tropical, heavy duty type
Ambient temperature, °C	50
Engine+Radiator coolant cap., Liters	7
Estimated cooling airflow reserve, kPa	0.125
◊Thermostatically-controlled system with belt driven circulating pump and pusher fan	
◊Mounted radiator piping and guards	

Model	Standby kW		Prime kW	
	Gross	Net	Gross	Net
404D-22G	20.6	20.3	18.7	18.4

Lubricating System

Type	Pressurized
Capacity, Liters	10.6
Lub oil pressure (min), kPa	352-448
◊Wet steel sump with filler and dipstick	
◊Spin-on full-flow lub oil filter	

Fuel System

Type of injection system	Indirect injection
Fuel injector	Pintle nozzle
Fuel injection Pump	Cassette type
Delivery/hour at 1500rev/min, Liters	63
Governor type	Mechanical
◊Mechanically governed cassette type fuel injection pump	
◊Split element fuel filter	

Electrical System

Alternator	12 Volt, 65 Amp
Starter motor (DC)	12 Volt
Starter motor power	2 kW
◊Oil pressure and coolant temperature switches	
◊12 volt shut off solenoid energised to run	
◊Glow plug cold start aid and heater/starter switch	

Fuel Consumption

liters per hour	%110 Load	4.1 L
	%100 Load	3.7 L
	%75 Load	2.7 L
	%50 Load	2.0 L
grams per kWh	%110 Load	244 g/kWh
	%100 Load	237 g/kWh
	%75 Load	238 g/kWh
	%50 Load	258 g/kWh

Mecc Alte ECO 28-1LN/4

Standard Features

Range

The ECO generators are available with a 50/60 Hz frequency, either with 2 poles ranging from 8 to 114 KVA or with 4 poles ranging from 6.5 to 3,000 KVA, with a single or double support. In order to couple them with the prime mover it is possible to choose among a wide range of flanges and couplings.

Mechanical Structure

The robust mechanical structure permits easy access to the connections and components during routine and extraordinary maintenance check-ups. The materials used for the manufacture of the mechanical structure are the following: FeP12 steel for the frame, C45 steel for the shaft and cast iron for the end-brackets.

The standard degree of protection is IP21 or IP23; upon the customer's request, other higher degrees of protection, such as IP45, IP54, etc., are available.

Insulation And Impregnation

Insulation is of class H standard. Impregnation is made with tropicalized epoxy resins by dipping and dripping, whilst for the high voltage parts by vacuum, so that the insulation level is always very good. In the highpower models, the stator windings undergo a further insulation. Special treatments for particular environmental conditions are available on request.

Regulation

The self-regulation is obtained through an electronic regulator. The regulator is fed by an auxiliary winding which guarantees an almost constant supply under any possible operating condition of the generator. The ECO series can be equipped with the new interchangeable U.V.R.6-F or S.R.7/2-G regulator, ensuring the same performance.

Voltage Accuracy

The voltage accuracy is $\pm 1\%$ in static condition with any power factor and with speed variation between 5% and +30% with reference to the rated speed.

Voltage Regulation

The voltage can be regulated by the "VOLT" potentiometer of the electronic regulator. By connecting a 100K potentiometer in the proper terminals it is also possible to obtain a remote voltage regulation in a range of 5% of the rated voltage.

Standards

The entire series is manufactured according to and complies with the most common specifications such as CEI 2-3, IEC 34-1, EN 60034-1, VDE 0530, BS 4999-5000, CAN/CSA-C22.2 N°14-95 – N°100-95; special versions are available on request to meet specific specifications and regulations.

Model	Standby		Prime	
	kVA	kW	kVA	kW
ECO 28-1LN/4	21,5	17	20	11

Technical Specifications

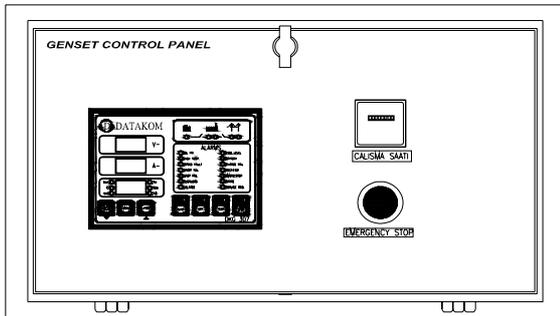
Manufacturer	Mecc Alte
Model	ECO 28-1LN/4
Type	4-Poles, Rotating Field, Brushless
Standby power at rated voltage, kVA	21,5
Efficiency, %	87,1
Power factor	0.8
Phase	3
Frequency, Hz	50
Speed, Rpm	1500
Voltage, V	380/415
Excitation	Self excited
Stator winding	12 ends
Regulation	Simplified Regulator, seventh generation
Voltage Regulator	SR7/2
Voltage Regulation, %	$\pm 1,5$
R.F.I Suppression	EN60034-1
	For others standards apply to factory
Waveform Distors.at f. load LL/LN %	2/2
Waveform Distors.at no load LL/LN %	3,6 / 3,5
Rotor	without damping cage
Overspeed, Rpm	2250
Short circuit current	>300%
TIF Telephone Interference	THF < 2%
Insultion class	H
Stator Winding Resistance (20°C), Ω	0,198
Rotor Winding Resistance (20°C), Ω	1,396
DE bearing	6309-2RS
NDE bearing	6209-2RS
Protection class	IP 23 (other protection on request)

Optional Equipment

- ◊Anti Condensation Heaters
- ◊Air Filters
- ◊Temperature Indication RTD's
- ◊Winding Protection Thermistors
- ◊SR7/2 AVR Simplified Regulator, seventh generation

Control Panel

Standard Equipments



- ◊Datakom DKG307 digital automatic control module
- ◊Hourmeter
- ◊Emergency stop button

Datakom DKG307 Control Module

Description

◊The DKG-307 is a comprehensive AMF unit for a single generating set operating in standby mode.

◊In AUTOMATIC position, DKG-307 monitors mains phase voltages and controls the automatic starting, stopping and load transfer of the generating set in case of a mains failure and once the generator is running, it monitors internal protections and external fault inputs. If a fault condition occurs, the unit shuts down the engine automatically and indicates the failure source with the corresponding red led lamp.

◊The DKG-307 provides a comprehensive set of digitally adjustable timers, threshold levels, input and output configurations and operating sequences. The unauthorized access to program parameters is prevented by the program lock input. All programs may be modified via front panel pushbuttons, and do not require an external unit.

◊The fault conditions are considered in 2 categories as Warnings and Alarms. Measured values have separate programmable limits for warning and alarm conditions.

◊The service request indicator lamp turns on at the expiration of either engine hours or time limits.

◊It is possible to monitor the operation of the system locally or remotely with the WINDOWS based PC utility program.

◊The unit is designed for front panel mounting. It is fitted into the cut-out with the steel spring removed. Connections are made with 2 part plug and socket connectors.

Pushbutton Controls

STOP / START
 AUTO, TEST, MANUAL
 LCD PAGE

Features

- Automatic mains failure with genset control and protection
- Remote Start operation capability
- Analogue temperature and oil pressure inputs
- Genset KW and Power Factor measurement
- Engine hours run counter
- Periodic maintenance request display
- 165 programmable parameters
- Battery backed-up real time clock
- Weekly operation schedule programs
- Daily, weekly, monthly exerciser
- Event logging with time stamp
- Statistical counters
- Serial RS-232 data output for telemetry on PC
- Free MS-Windows remote monitoring SW
- Configurable analogue inputs: 2
- Configurable digital inputs: 7
- Configurable relay outputs: 2
- Output expansion capability
- Small dimensions (155x115x48mm)

Input Functions display on LCD

Generator Volts	Volts L1-N, L2-N, L3-N
Generator Volts	Volts L1-L2, L2-L3, L3-L1
Generator Amps	Amps L1, L2, L3
Generator Frequency	Hz
Mains Volts	Volts L1-N, L2-N, L3-N
Mains Volts	Volts L1-L2, L2-L3, L3-L1
Mains Frequency	Hz
Engine Speed	RPM
Plant Battery Volts	Volts
Engine Hours Run	Hour
Generator total power	kVA L1, L2, L3,total
Generator total power	kW L1, L2, L3,total
Generator power factor	Cosφ L1, L2, L3,total

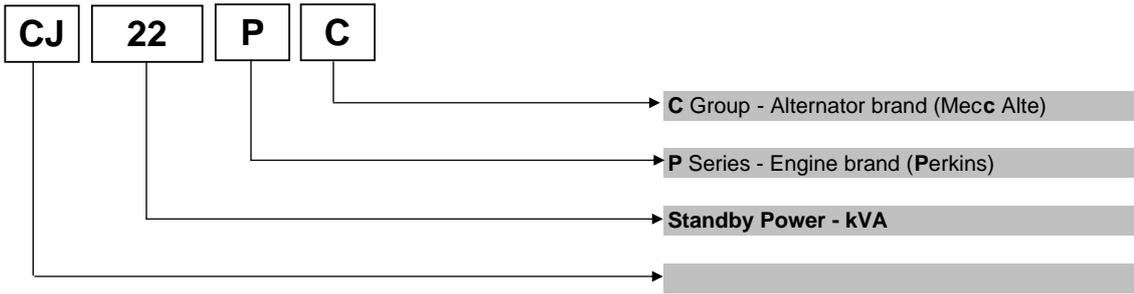
Optional Input Functions

Engine Oil pressure	kPa
Fuel level	%
Engine Temperature	°C

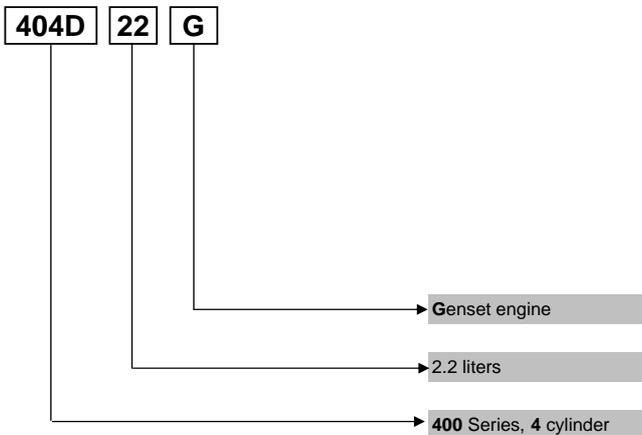
Alarm Channels

- Under/over generator voltage
- Over-current
- Under/over generator frequency
- Under/over speed
- Charge fail
- Emergency stop
- Low oil pressure
- High engine temperature
- Fail to start
- Low/high DC battery voltage
- Reverse power
- Generator phase rotation error
- Generator short-circuit protection
- Loss of speed sensing signal
- Mains out of limits

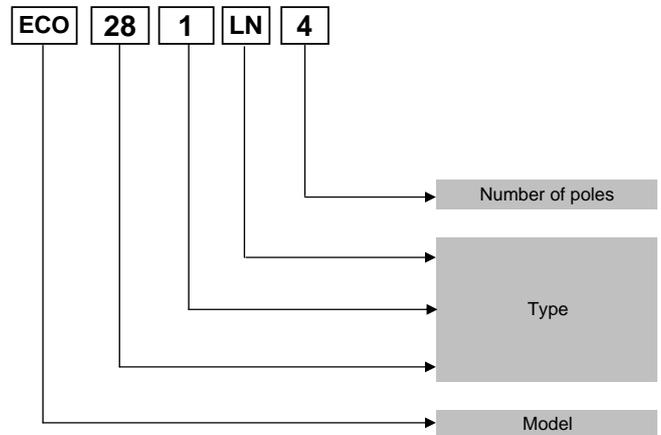
Model Codes and General Information



Perkins 400 Series Diesel Engine



Mecc Alte Alternator



Information

Power Ratings

Standby power rating is for the supply of emergency power at variable load for the duration of the non-availability of the mains power supply. No overload capacity is available at this rating. A standby rated engine should be sized for an average load factor of 80% based on published standby rating for 500 operating hours per year. Standby ratings should never be applied except in true emergency power failure conditions.

Prime power rating is available for unlimited hours per year with a variable load of which the average engine load factor is 80% of the published power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation which permitted

Continuous power rating is available for continuous full load operation. No overload is permitted.

Acc. to ISO 3046/1, BS 5514, DIN6271

Electric Formulas

Values	Formula	
kWe	$kW_m \times E$	
kWe	$(U \times I \times 1.73 \times pf) / 1000$	kVA x pf
kVA	$(U \times I \times 1.73) / 1000$	kWe / pf
I (Amp)	$(kWe \times 1000) / (U \times 1.73 \times pf)$	$(kVA \times 1000) / (U \times 1.73)$
Frequency	$(Rpm \times N^\circ Pole) / (2 \times 60)$	
Rpm	$(2 \times 60 \times Frequency) / N^\circ Pole$	

kWm: Mechanical Power

kWe: Electrical Power

pf: Power factor

E: Alternator efficiency

I: Current (A)

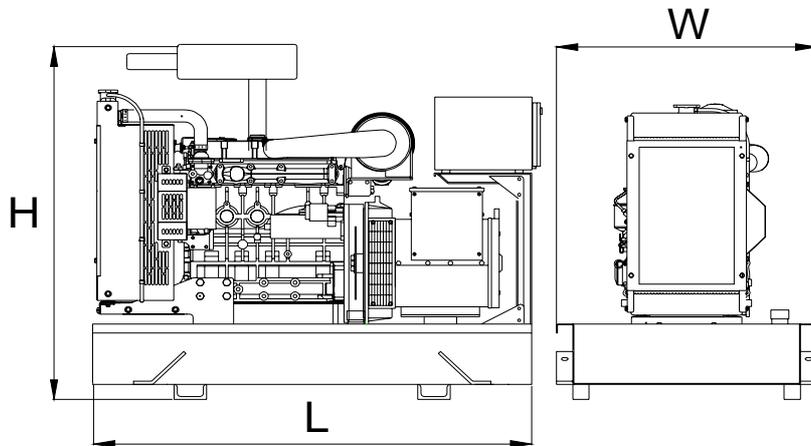
U: Voltage (V)

kVA: Power

Rpm: Revolutions per minute

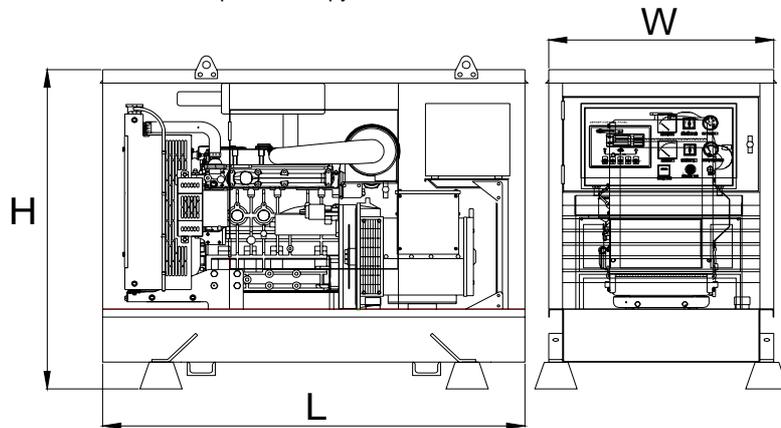
General Dimensions

Standard Generator



Length, L	1,4 m
Height, H	1,2 m
Width, W	0,7 m
Weight, Total	620 kg

Generator with Soundproof Canopy



Length, L	1,5 m
Height, H	1,2 m
Width, W	0,8 m
Weight, Total	750 kg

Generator Room Layout

