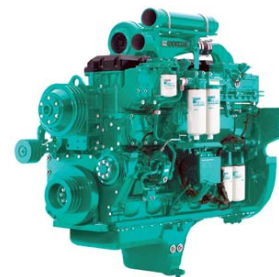


QSK23-G2



> Specification sheet

Our energy working for you.™



Description

The QSK23 is an in-line 6 cylinder engine with a 23 litre displacement. This Quantum series utilizes sophisticated electronics and premium engineering to provide outstanding performance levels, reliability and versatility for Standby, Prime and Continuous Power applications.



This engine has been built to comply with CE certification.



This engine has been designed in facilities certified to ISO9001 and manufactured in facilities certified to ISO9001 or ISO9002.

Features

The QSK23 uses the Cummins High Pressure Injection (HPI) PT full authority electronic fuel system. The HPI PT fuel system is managed by a G-Drive Governor Control System (GCS) controller, which is provided for off-engine mounting in the genset control panel. The Quantum Control has a specific fuel system board to interface with the HPI-PT fuel system and provides an Engine Protection package giving greater customer flexibility and cost effective alternatives in the control design and the benefits of Full Authority electronic control.

CTT (Cummins Turbo Technologies) HX82 turbo-charging utilizes exhaust energy with greater efficiency for improved emissions and fuel consumption.

Charge Air Cooling - QSK23 engine requires the use of an Air-to-Air heat exchanger or Charge-Air-Cooler (CAC) to reduce intake manifold temperature and to meet the lower emissions requirements

CoolPac Integrated Design - Products are supplied complete with cooling package and air cleaner kit for a complete power package. Each component has been specifically developed and rigorously tested for G-Drive products, ensuring high performance, durability and reliability.

Service and Support - G-Drive products are backed by an uncompromising level of technical support and after sales service, delivered through a world class service network

1500 rpm (50 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
724/970	656/880	485/650	694/931	637/854	467/626	650	810	600	750	440	550

1800 rpm (60 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
847/1135	768/1030	627/840	807/1082	736/987	596/799	760	950	690	865	560	700

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www.cumminsgdrive.com

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General Engine Data

Type	4 cycle, Turbocharged
Bore mm	170
Stroke mm	170
Displacement Litre	23.1
Cylinder Block	Cast iron, 6 cylinder
Battery Charging Alternator	35A
Starting Voltage	24V
Fuel System	Direct injection Cummins HPI
Fuel Filter	Spin on fuel filters with water separator
Lube Oil Filter Type(s)	Spin on full flow filter
Lube Oil Capacity (l)	103
Flywheel Dimensions	SAE 0

Coolpac Performance Data

Cooling System Design	Air-air charge cooled	
Coolant Ratio	50% ethylene glycol; 50% water	
Total Coolant Capacity (l)	110	
Limiting Ambient Temp (°C)**	50.9 (50Hz)	55.0 (60Hz)
Fan Power (kWm)	14.4 (50Hz)	24.2 (60Hz)
Cooling System Air Flow (m³/s)**	13.5 (50Hz)	16.6 (60Hz)
Air Cleaner Type	Dry replaceable element with restriction indicator	

** @ 13 mm H₂O

Ratings Definitions

Emergency Standby Power (ESP):

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Limited-Time Running Power (LTP):

Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.

Prime Power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Base Load (Continuous) Power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN6271 and BS 5514.

Weight & Dimensions

Length	Width	Height	Weight (dry)
mm	mm	mm	kg
2976	1656	1964	3245

Fuel Consumption 1500 rpm (50 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	724	970	168	44.3
Prime Power				
100	656	880	151	39.9
75	492	660	117	30.8
50	328	440	79	21.0
25	164	220	44	11.6
Continuous Power				
100	485	650	115	30.3

Fuel Consumption 1800 rpm (60 Hz)

%	kWm	BHP	L/ph	US gal/ph
Standby Power				
100	847	1135	194	51.3
Prime Power				
100	768	1030	176	46.4
75	576	773	133	35.1
50	384	515	93	24.5
25	192	258	55	14.5
Continuous Power				
100	627	840	143	37.7

Cummins G-Drive Engines

Asia Pacific

10 Toh Guan Road
#07-01
TT International Tradepark
Singapore 608838
Phone 65 6417 2388
Fax 65 6417 2399

Europe, CIS, Middle East and Africa

Manston Park Columbus Ave
Manston Ramsgate
Kent CT12 5BF. UK
Phone 44 1843 255000
Fax 44 1843 255902

Latin America

Rua Jati, 310, Cumbica
Guarulhos, SP 07180-900
Brazil
Phone 55 11 2186 4552
Fax 55 11 2186 4729

Mexico

Cummins S. de R.L. de C.V.
Eje 122 No. 200 Zona Industrial
San Luis Potosí, S.L.P. 78090
Mexico
Phone 52 444 870 6700
Fax 52 444 870 6811

North America

1400 73rd Avenue N.E.
Minneapolis, MN 55432
USA
Phone 1 763 574 5000
USA Toll-free 1 877 769 7669
Fax 1 763 574 5298

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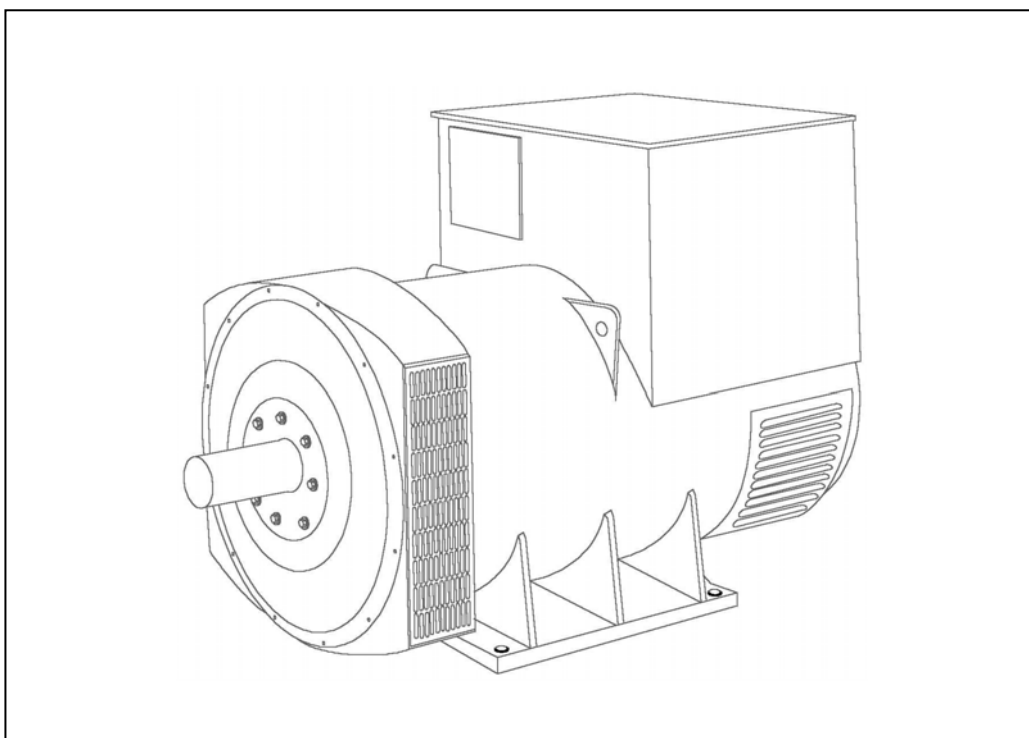
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STAMFORD[®]

HCI634G - Technical Data Sheet



HCI634G

SPECIFICATIONS & OPTIONS

STAMFORD

STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

WINDING 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

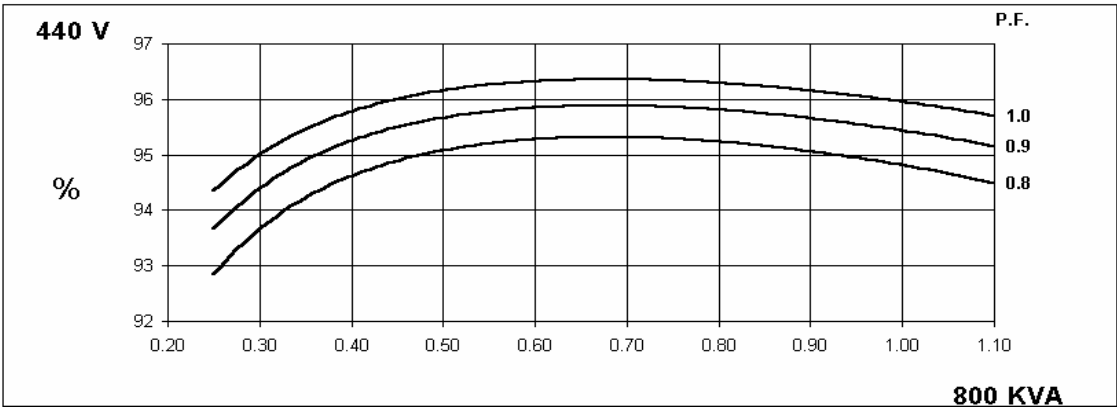
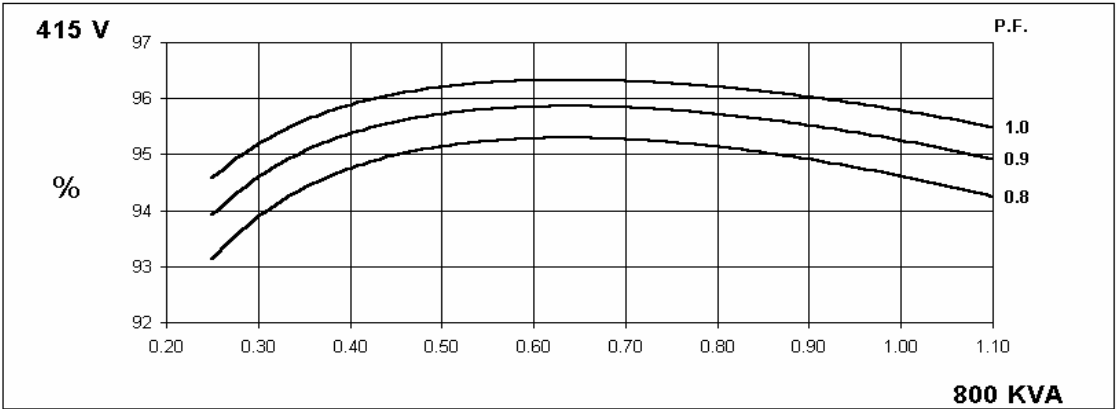
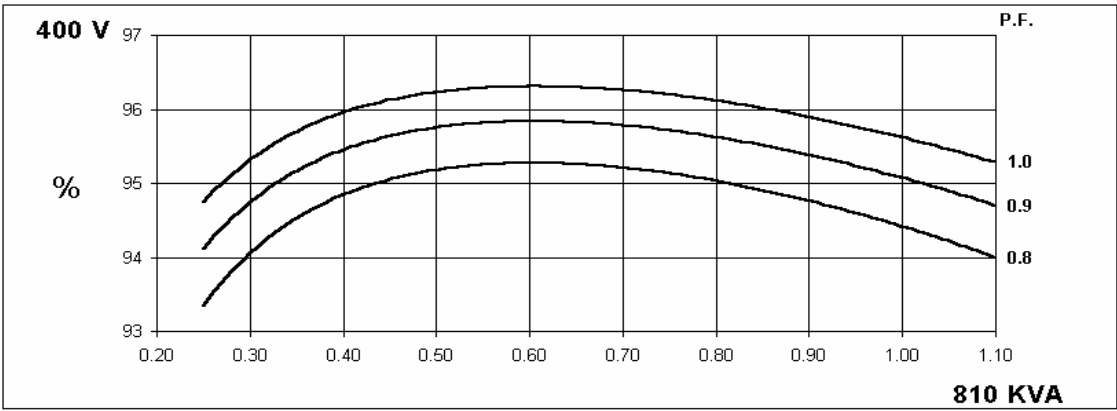
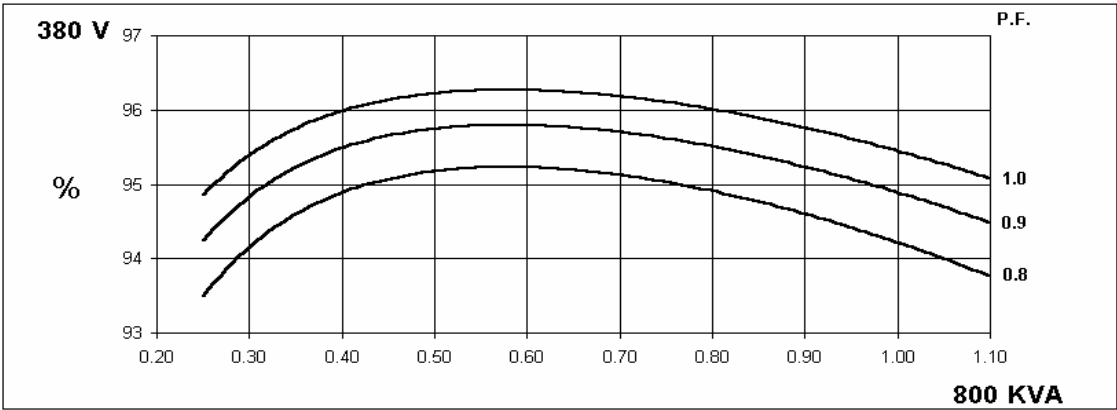
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6							
STATOR WDG. RESISTANCE	0.003 Ohms PER PHASE AT 22°C STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.75 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6224 (ISO)							
BEARING NON-DRIVE END	BALL. 6317 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	1965 kg				1989 kg			
WEIGHT WOUND STATOR	934 kg				934 kg			
WEIGHT WOUND ROTOR	814 kg				766 kg			
WR² INERTIA	18.3482 kgm ²				17.8009 kgm ²			
SHIPPING WEIGHTS in a crate	2023kg				2029kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m³/sec 3420 cfm				1.961 m³/sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	800	800	800	800	875	925	963	1000
Xd DIR. AXIS SYNCHRONOUS	3.14	2.83	2.63	2.34	3.53	3.34	3.18	3.03
X'd DIR. AXIS TRANSIENT	0.25	0.23	0.21	0.19	0.28	0.26	0.25	0.24
X''d DIR. AXIS SUBTRANSIENT	0.18	0.16	0.15	0.13	0.21	0.20	0.19	0.18
Xq QUAD. AXIS REACTANCE	1.88	1.70	1.58	1.40	2.10	1.98	1.89	1.80
X''q QUAD. AXIS SUBTRANSIENT	0.21	0.19	0.18	0.16	0.24	0.23	0.22	0.21
Xl LEAKAGE REACTANCE	0.10	0.09	0.08	0.07	0.12	0.11	0.10	0.10
X2 NEGATIVE SEQUENCE	0.22	0.20	0.19	0.17	0.24	0.23	0.22	0.21
X0 ZERO SEQUENCE	0.03	0.03	0.03	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED								
T'd TRANSIENT TIME CONST.	0.185							
T''d SUB-TRANSTIME CONST.	0.025							
T'do O.C. FIELD TIME CONST.	2.35							
Ta ARMATURE TIME CONST.	0.04							
SHORT CIRCUIT RATIO	1/Xd							

50
Hz

HCI634G
Winding 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

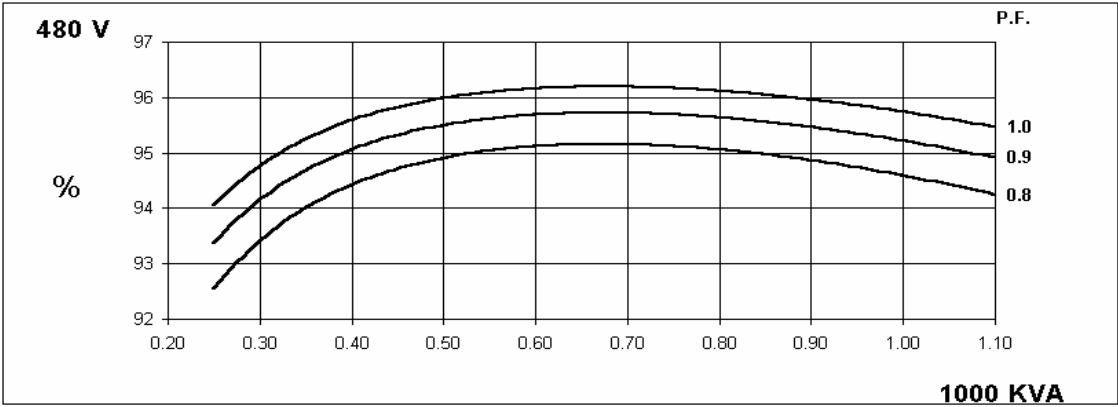
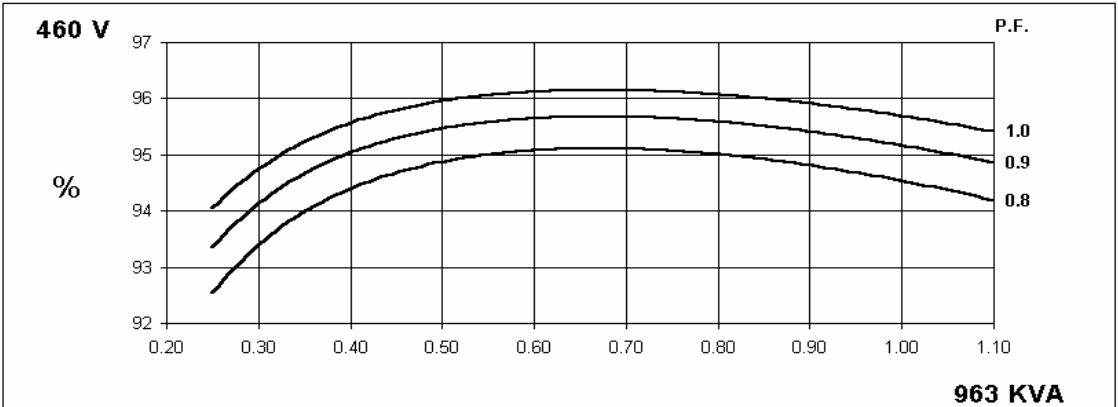
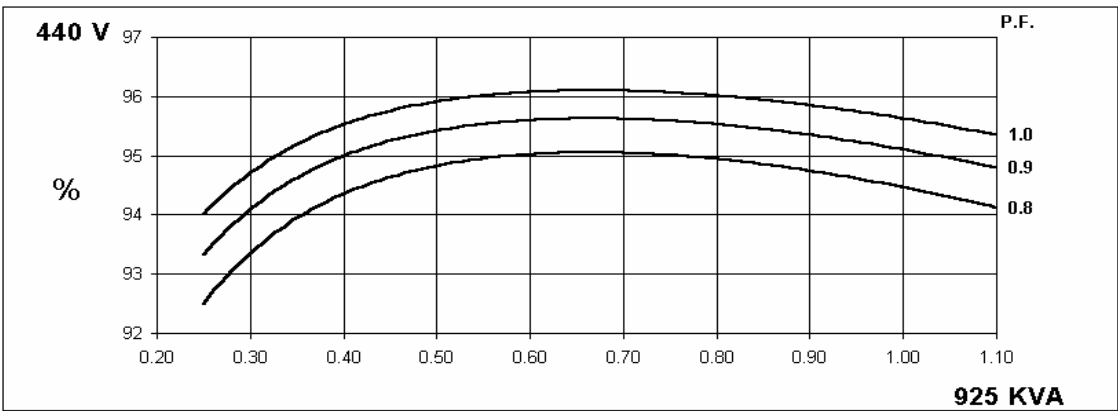
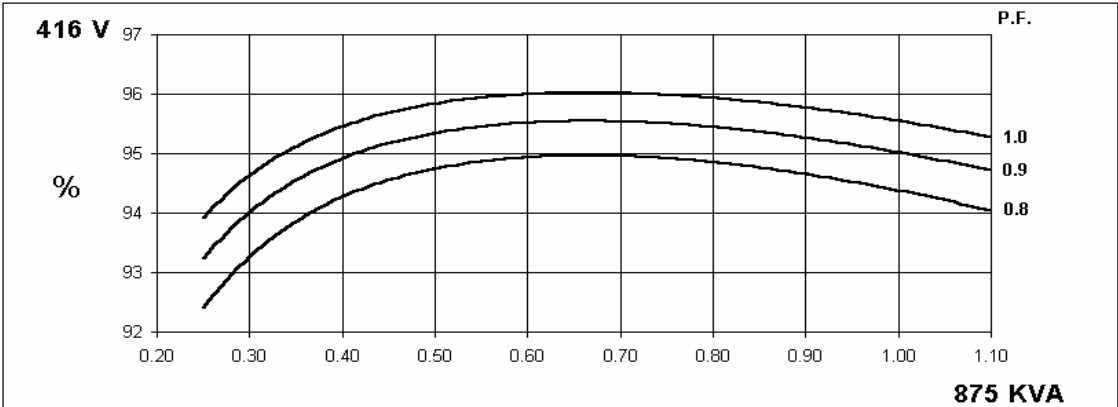


60
Hz

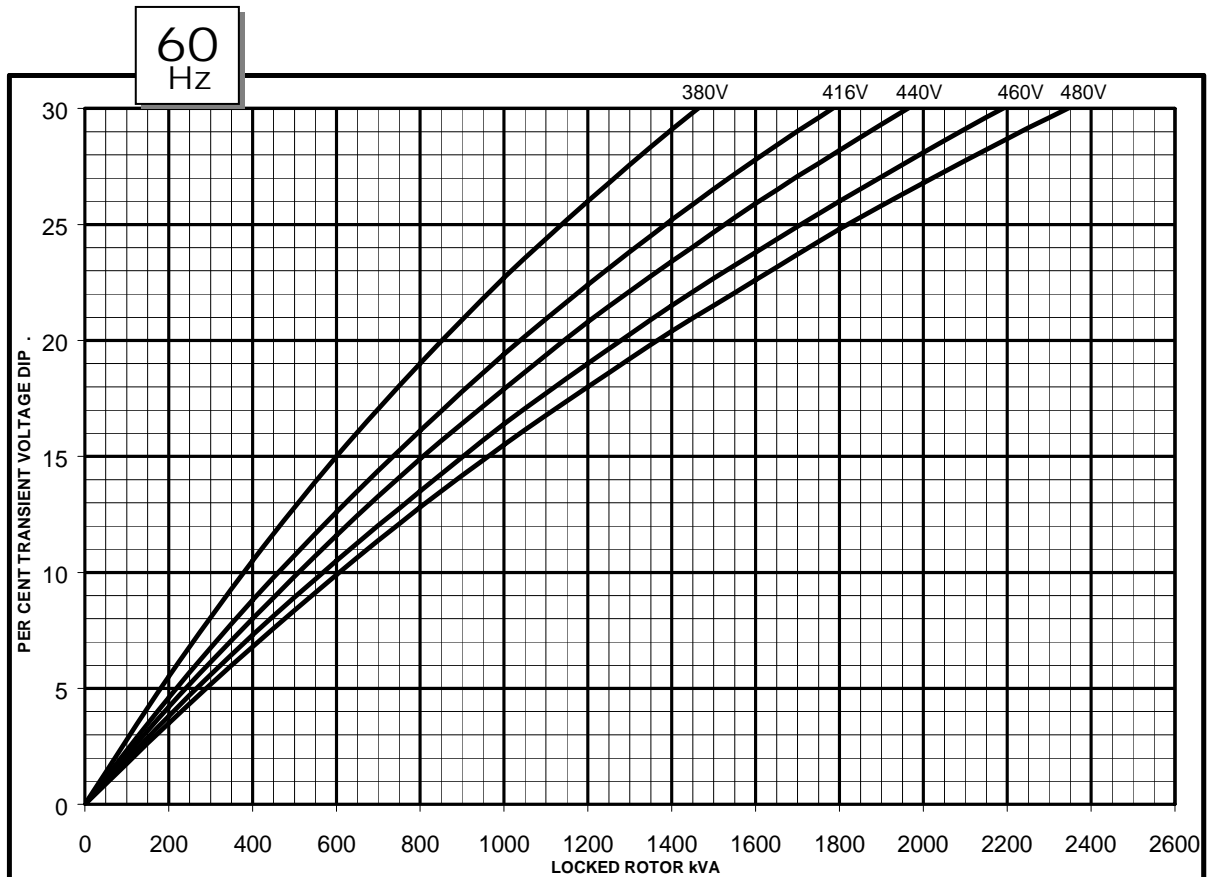
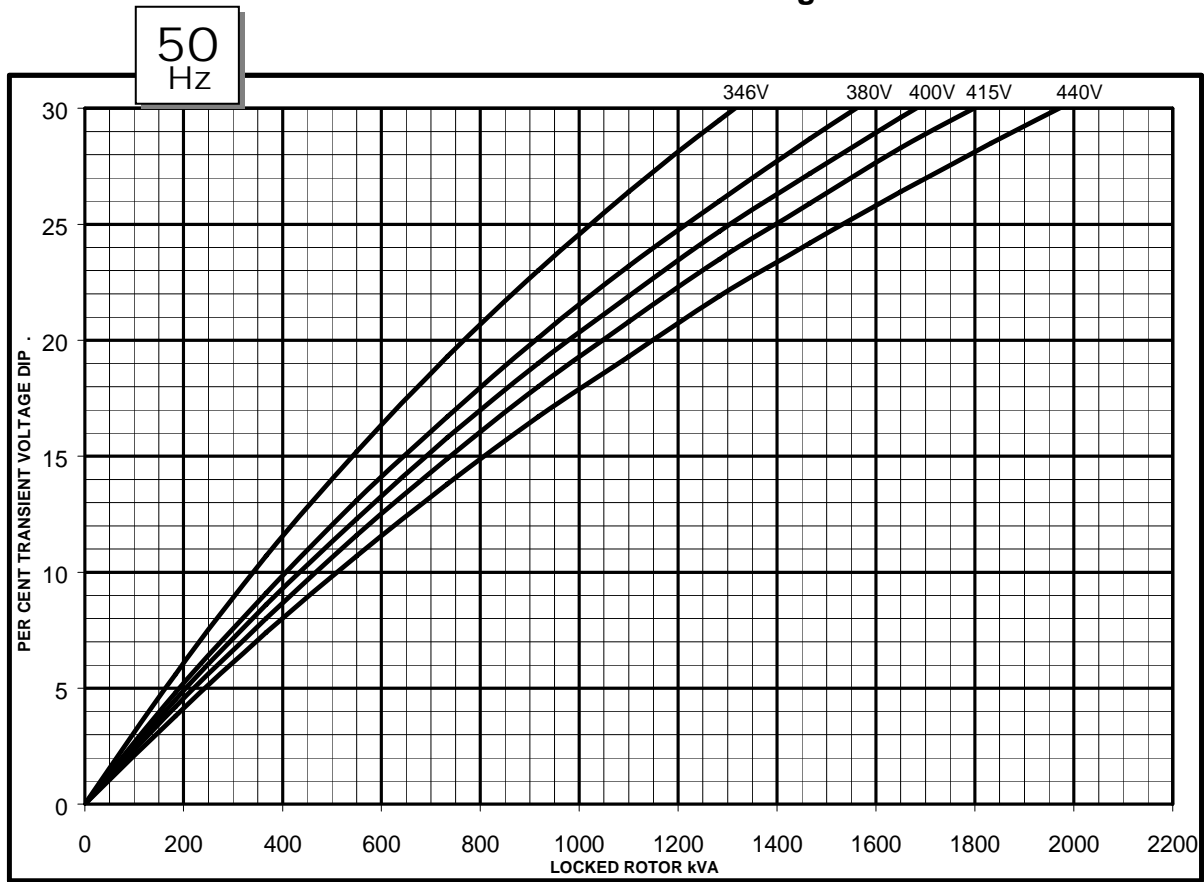
HCI634G
Winding 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

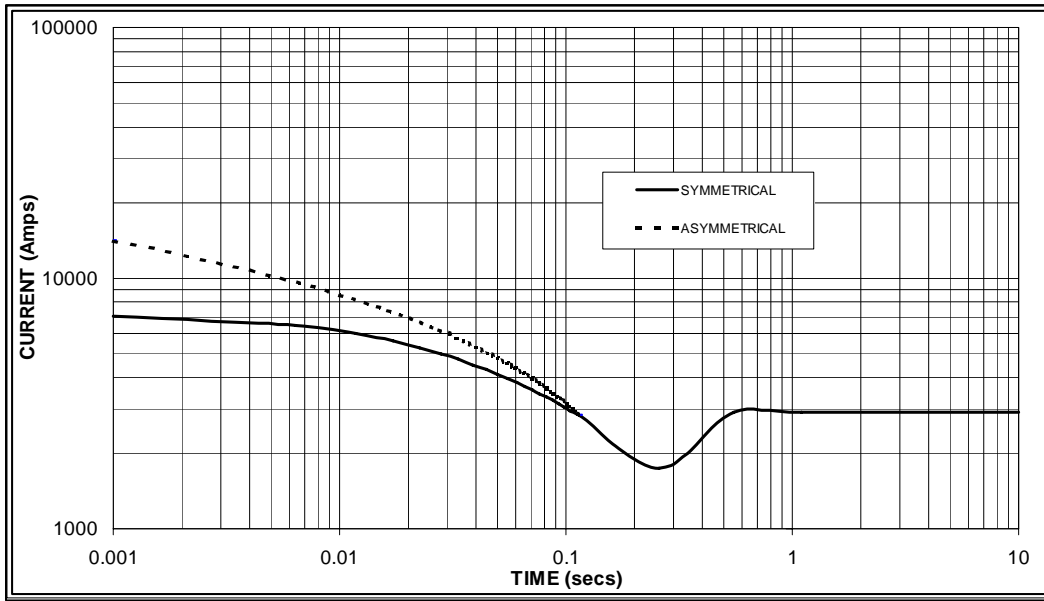


Locked Rotor Motor Starting Curve



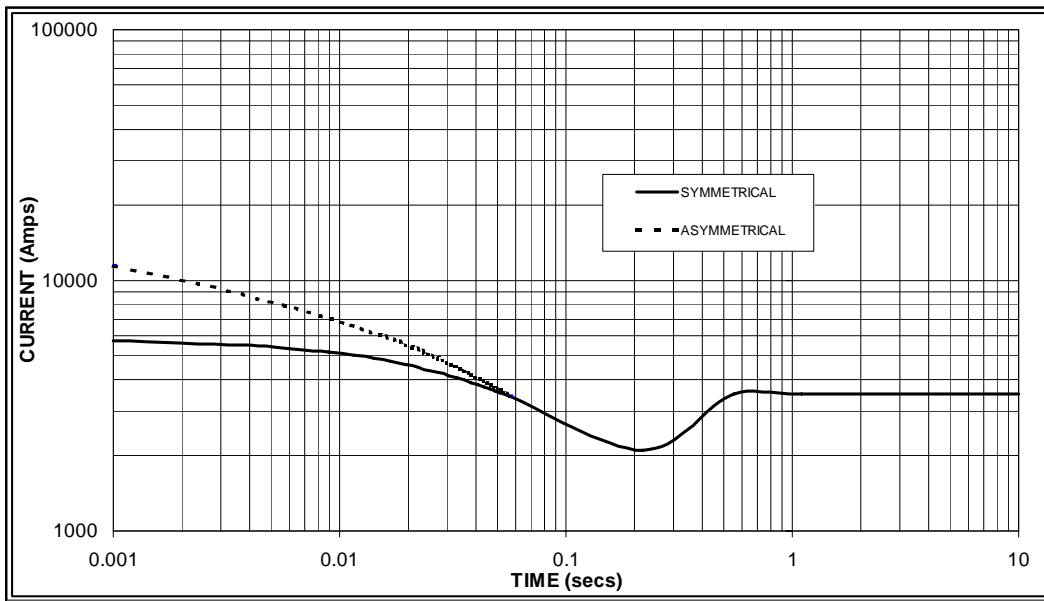
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

**50
Hz**



Sustained Short Circuit = 2,900 Amps

**60
Hz**



Sustained Short Circuit = 3,500 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For Delta connection multiply the Curve current value by 1.732

HCI634G

Winding 312 0.8 Power Factor

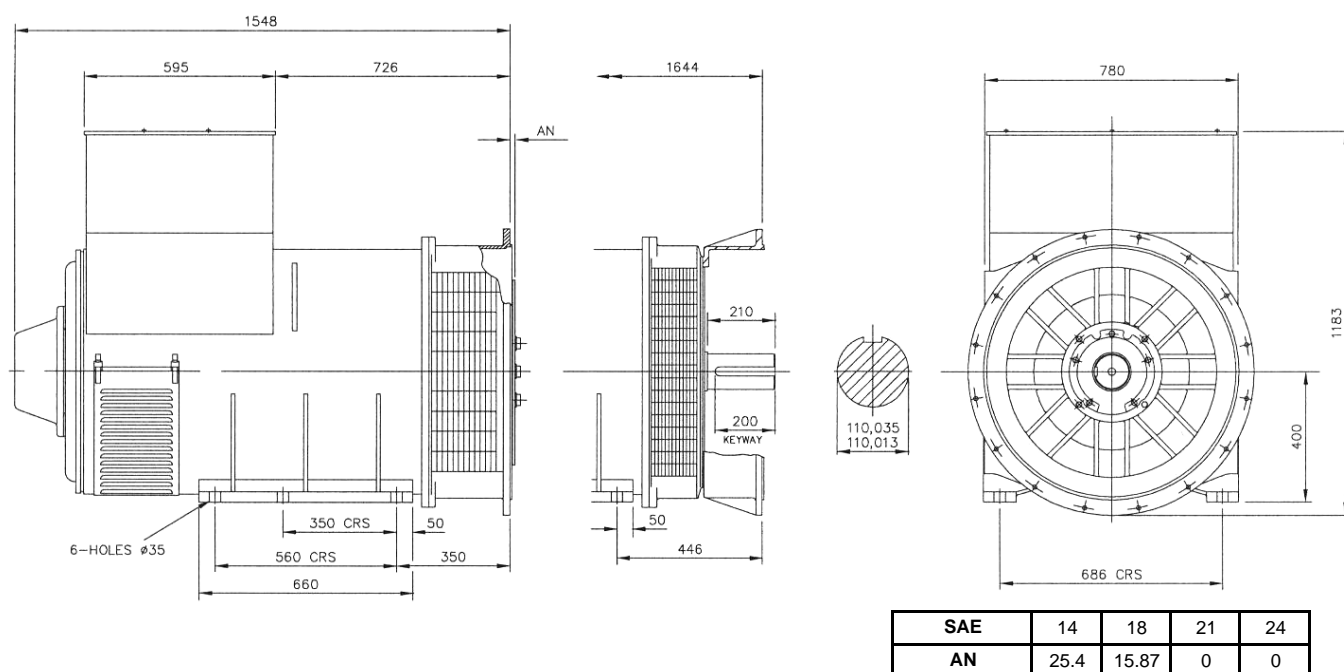
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RATINGS

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	750	760	750	750	800	810	800	800	820	830	820	820	850	860	850	850
	kW	600	608	600	600	640	648	640	640	656	664	656	656	680	688	680	680
	Efficiency (%)	94.5	94.6	94.8	95.0	94.2	94.4	94.6	94.8	94.1	94.3	94.5	94.7	93.9	94.2	94.4	94.6
	kW Input	635	643	633	632	679	686	677	675	697	704	694	693	724	730	720	719

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	813	844	888	913	875	925	963	1000	913	969	1008	1046	950	1000	1044	1088
	kW	650	675	710	730	700	740	770	800	730	775	806	837	760	800	835	870
	Efficiency (%)	94.6	94.7	94.8	94.8	94.4	94.5	94.5	94.6	94.2	94.3	94.4	94.4	94.1	94.2	94.3	94.3
	kW Input	688	713	749	770	742	783	815	846	775	822	854	886	808	849	886	923

DIMENSIONS



STAMFORD

Barnack Road • Stamford • Lincolnshire • PE9 2NB
Tel: 00 44 (0)1780 484000 • Fax: 00 44 (0)1780 484100