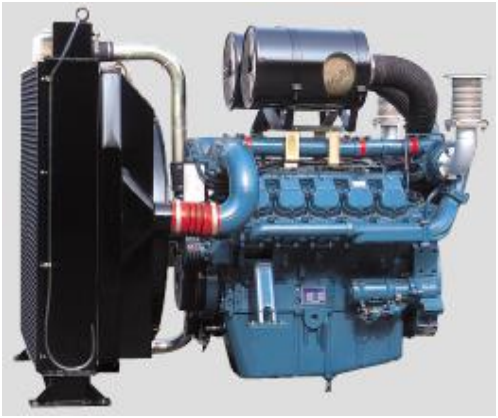
DOOSAN INFRACORE GENERATOR ENGINE

P180LE

Ratings (kWm/PS)	Gross Engine Output		Net Engine Output	
	Standby	Prime	Standby	Prime
1500rpm(50Hz)	494/674	443/602	482/655	429/583
1800rpm(60Hz)	540/734	497/676	517/703	474/645



Ratings Definitions

The power ratings of Emergency Standby and Prime are in accordance with ISO 8528.
Fuel Stop power in accordance with ISO 3046.
STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of an 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

PRIME POWER RATING is available for an unlimited number of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour withing a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hous per year

◎ GENERAL ENGINE DATA	
○ Engine Model	P180LE
○ Engine Type	4-Cycle, V-type, 10-Cylinder, Turbo charged & intercooled (air to air)
○ Bore x stroke	128 x 142 mm
○ Displacement	18.273 liters
○ Compression ratio	15 : 1
○ Rotation	Counter clockwise viewed from Flywheel
○ Firing order	1-6-5-10-2-7-3-8-4-9
○ Injection timing	16˚±1˚ BTDC
○ Dry weight	1,175 kg(with Fan)
○ Dimension (LxWxH)	1,540 x 1,388 x 1,252 mm
○ Fly wheel housing	SAE NO.1M
○ Fly wheel	Clutch NO.14M
○ Number of teeth on flywheel	160
◎ ENGINE MOUNTING	
Maximum Bending Moment at Rear Face to Block	1,325 N.m
◎ EXHAUST SYSTEM	
Maximum Back Pressure	5.9 kPa
◎ AIR INDUCTION SYSTEM	
Maximum Intake Air Restriction	
. With Clean Filter Element	2.16 kPa
. With Dirty Filter Element	6.23 kPa
○ Max. static pressure after Radiator	0.125 kPa

◎ COOLING SYSTEM

Water circulation by centrifugal pump on engine.

○ Cooling method	Fresh water forced circulation
○ Coolant capacity	Engine Only : Approx. 21 lit, With Radiator(standard) : Approx 81 lit.
○ Coolant flow rate	600 liters / min
○ Pressure Cap	Max. 49 kPa
○ Water Temperature	
- Maximum for standby and Prime	103℃
- Before start of full load	40.0℃
○ Water pump	Centrifugal type driven by belt
○ Thermostat Type and Range	Wax – pellet type, Opening temp. 71°C , Full open temp. 85°C
○ Cooling fan	Blower type, plastic , 915 mm diameter, 7 blade
○ Max. external coolant system restriction	Not available

◎ LUBRICATION SYSTEM

Force-feed lubrication by gear pump, lubricating oil cooling in cooling water circuit of engine.

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crank-shaft gear
○ Oil filter	Full flow, cartridge type
○ Oil capacity	Max. 35 liters , Min. 28 liters
○ Lub oil pressure	Idle Speed : Min 100 kPa
	Governed Speed : Min 250 kPa
○ Maximum oil temperature	120℃
○ Angularity limit	Front down 10 deg , Front up 10 deg , Side to side 22.5 deg
○ Lubrication oil	Refer to Operation Manual

◎ FUEL SYSTEM

Bosch type in-line pump with integrated, electromagnetic actuator.

○ Injection pump	Bosch in-line "P" type
○ Governor	Electric type
○ Speed drop	G3 Class (ISO 8528)
○ Feed pump	Mechanical type in injpump.
○ Injection nozzle	Multi hole type
○ Opening pressure	27.9 MPa
○ Fuel filter	Full flow, cartridge type with water drain valve.
○ Maximum fuel inlet restriction	10 kPa
○ Maximum fuel return restriction	60 kPa
○ Fuel feed pump Capacity	630 liters / hr
○ Used fuel	Diesel fuel oil

◎ ELECTRICAL SYSTEM

○ Battery Charging Alternator	28.5V x 45A alternator
○ Voltage regulator	Built-in type IC regulator
○ Starting motor	24V x 7.0 kW
○ Battery Voltage	24V
○ Battery Capacity	2 x 100 Ah (recommended)
○ Starting aid (Option)	Block heater, Air Heater

◎ VALVE SYSTEM

○ Type	Overhead valve type	
○ Number of valve	Intake 1, exhaust 1 per cylinder	
○ Valve lashes at cold	Intake 0.25 mm , Exhaust 0.35 mm	
○ Valve timing		
	Opening	Close
-. Intake valve	24 deg. BTDC	36 deg. ABDC
-. Exhaust valve	63 deg. BBDC	27 deg. ATDC

◎ PERFORMANCE DATA		Prime Power		Standby Power	
○ Governed Engine speed	rpm	1500	1800	1500	1800
○ Engine Idle Speed	rpm	800	800	800	800
○ Over speed limit	rpm	1650	1980	1650	1980
○ Gross Engine Power Output	kW	443	497	496	540
	PS	602	676	674	734
○ Break Mean effective pressure	MPa	1.94	1.81	2.17	1.97
○ Mean Piston Speed	m/s	7.1	8.5	7.1	8.5
○ Friction Horsepower	kW	32	44	32	44
	PS	43.5	59.8	43.5	59.8
○ Specific fuel consumption					
25% load	liters/hr	29.6	34.9	33.1	38.0
50% load	liters/hr	54.8	63.3	62.0	69.8
75% load	liters/hr	81.3	93.4	93.5	104.8
100% load	liters/hr	111.6	128.2	128.7	144.6
○ Maximum Lube oil consumptio	g/h	421	473	472	514
○ Fan Power	kW	14	23	14	23
○ Exhaust Noise at 1m Horizontally from Centerline of Exhaust Pipe distance					
(without Fan)	dB(A)	101.1	101.5	101.1	101.5

The all data and the specific fuel consumption are based on ISO 3046/1, Standard reference conditions are in accordance with 298 K(25˚ Celsius) air temperature, 100kPa(1000mbar) air pressure, 60% relative humidity, 110m(361ft) altitude.

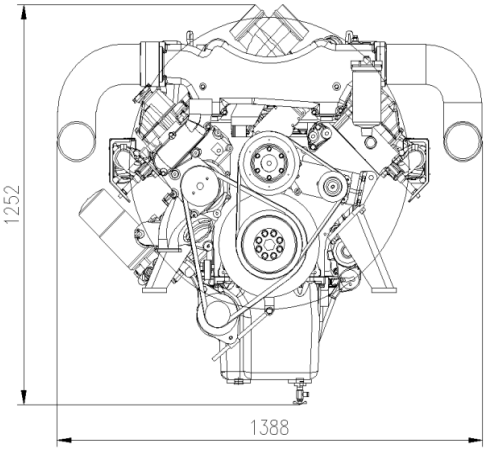
Operation At Elevated Temperature And Altitude: The engine may be operated at :

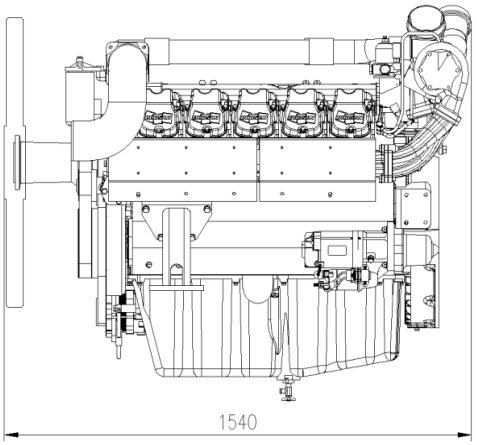
1800 rpm & 1500rpm up to 750~ 1000m and 30°C without power deration

For sustained operation above these conditions, derate by 3% per 304m , and 2% per 11 °C

Engine Data with Dry Type Exhaust Manifold					
○ Intake Air Flow	m3/min	30.7	39.2	33.7	41.6
○ Exhaust gas temp. after turbo.	°C	580	606	-	-
○ Exhaust Gas Flow	m3/min	97.9	114.1	-	-
○ Heat Rejection to Exhaust	kW	393.3	451.8	453.5	509.6
○ Heat Rejection to Coolant	kW	171.0	196.4	197.2	221.5
○ Heat Rejetion to Intercooler	kW	91.2	104.8	105.2	118.2
○ Radiated Heat to Ambient	kW	39.9	45.8	46.0	51.7
○ Cooling water circulation	liters/min	535	600	535	600
○ Cooling fan air flow	m3/min	522	618	522	618

◆ ENGINE DIMENSION





◆ CONVERSION TABLE

in. = mm x 0.0394
PS = kW x 1.3596
psi = kg/cm2 x 14.2233
in3 = lit. x 61.02
hp = PS x 0.98635
lb = kg x 2.20462
kW = kcal/sec x 0.239
lb/ft = N.m x 0.737
U.S. gal = lit. x 0.264
kW = 0.2388 kcal/s
lb/PS.h = g/kW.h x 0.00162
cfm = m^3/min x 35.336
MPa = kPa x 1000 = bar x 10

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※ Speccifications are subject to change without prior notice

Printed in 2012 PD&E_P180LE_B